

Synthesis and structural study of two new heparin-like hexasaccharides

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Two new heparin-like hexasaccharides, **5** and **6**, have been synthesised using a convergent block strategy and their solution conformations have been determined by NMR spectroscopy and molecular modelling. Both hexasaccharides contain the basic structural motif of the regular region of heparin but with negative charge distributions which have been designed to get insight into the mechanism of fibroblast growth factors (FGFs) activation.

Introduction

The family of fibroblast growth factors (FGFs) presently comprises more than twenty signalling polypeptides which play a significant role in important biological functions such as cell proliferation, differentiation and angiogenesis.¹ These functions are initiated after binding of FGFs to specific receptors (FGFRs) at the cell surface.² FGF-1 and FGF-2 are the prototypical members of the family. FGFs and FGFRs are heparin binding proteins^{3,4} and, therefore, the FGF system is tightly regulated by heparan sulfate glycosaminoglycans (HS-GAGs).⁵ In structural terms HS is recognised as a family of closely related linear polysaccharides (heparin is just a member) consisting of alternating units of D-glucuronic or L-iduronic acid and D-glucosamine. These units may be unsulfated and variously sulfated at specific positions (typically position 2 of the uronic acid units and N and 6 of the glucosamine units) and appear distributed in different domains along the polysaccharide chain.⁵ The overall conformation of these biomolecules has been reported to be a well defined helical structure in which the heterogeneity of sequences and patterns of sulfation result in a diversity of charge distributions and orientations.⁶ The charge orientation is further modulated by the flexibility of the internal L-iduronate units, which may adopt the ¹C₄ or the ²S₀ conformation.^{6,7} Since the binding of these molecules to FGFs and FGFRs is thought to be primarily electrostatic in nature, the diversity of charge distributions and orientations is believed to be related to the specificity of their interactions with the diverse and complex FGF system.^{2,8} This complexity and diversity have been held responsible for apparently conflicting evidence.² It is generally agreed that the availability of homogeneous oligosaccharides with precisely defined structure may contribute a key step in deciphering the structural and biological consequences of this diversity.² These homogeneous oligosaccharides can be obtained by synthesis.^{9,10} To gain insight into the biological process using these synthetic molecules, their solution conformation has to be carefully investigated in order to determine the orientation of the negative charges.⁶ Having this information, binding and biological studies with these synthetic oligosaccharides may provide a rigorous insight into the molecular basis of the HS-GAGs mediated regulation of the FGF system.

In the framework of a project on the activation of FGFs we are presently using the above approach. We have previously synthesised hexasaccharides **1** and **3** and octasaccharides **2** and **4**.^{11,12} Compounds **1** and **2** contain the sequence (GlcNAc1 → 4IdoA) and the charge distribution of the regular region of heparin.⁵ Compounds **3** and **4**, with the same disaccharide

sequence, have a different charge distribution and their syntheses were designed for the final products to display the sulfate groups only on one side of the expected helical structures (Fig. 1). We have also investigated the solution conformation of these molecules using NMR spectroscopy and molecular dynamics simulations which confirmed the predicted helix-like three dimensional structures.^{11,12} These compounds have shown different behaviour in inducing the mitogenic activity of FGF-1,^{11,13} which clearly indicates the importance of size and charge distribution in the regulation of the FGF system and strongly suggest that a previously proposed GAG induced FGF dimerisation¹⁴ is not an absolute requirement for biological activity.

We report in this paper the synthesis of two new hexasaccharides, **5** and **6**, and a NMR study of their solution conformation. Compounds **5** and **6** have the same sequence as **1–4** but their charge distribution has been designed to gain structural and biological information on the importance of sulfation at positions 2 of the L-iduronate units and 6 of the D-glucosamine residues. With the same number of negative charges, compounds **5** and **6** would present different three dimensional charge distributions which would also be different from those of **1** and **3**. The N and 2-O-sulfo groups have been reported to be essential for binding to FGF-2¹⁵ whereas binding to FGF-1 also required the presence of 6-O-sulfo groups.¹⁶ Binding to FGFRs seems to require N, 2 and 6 sulfation as well.¹⁷ Fig. 1 schematically shows the different charge distribution and orientation of hexasaccharides **1** and **3** and those expected for **5** and **6**.

Results and discussion

For the synthesis of **1–4** we previously developed a convergent modular approach from key disaccharide structures operating as glycosyl donors and as glycosyl acceptors. These disaccharide modules were endowed with protective group patterns permitting stereochemical control during the building block assembly process and allowing subsequent sulfation at the required positions.^{11,12} The synthesis of **5** and **6** has now been carried out similarly thus validating the general design of the synthetic approach and contributing further knowledge towards a much needed automation of these processes. The retrosynthetic analysis is shown in Scheme 1. A common hexasaccharide precursor (**14**) is prepared by stereoselective assembly of three modular structures that will constitute the reducing end (**11**) the inner region (**12**) and the nonreducing end (**13**) of the hexasaccharide skeleton. The sequence of

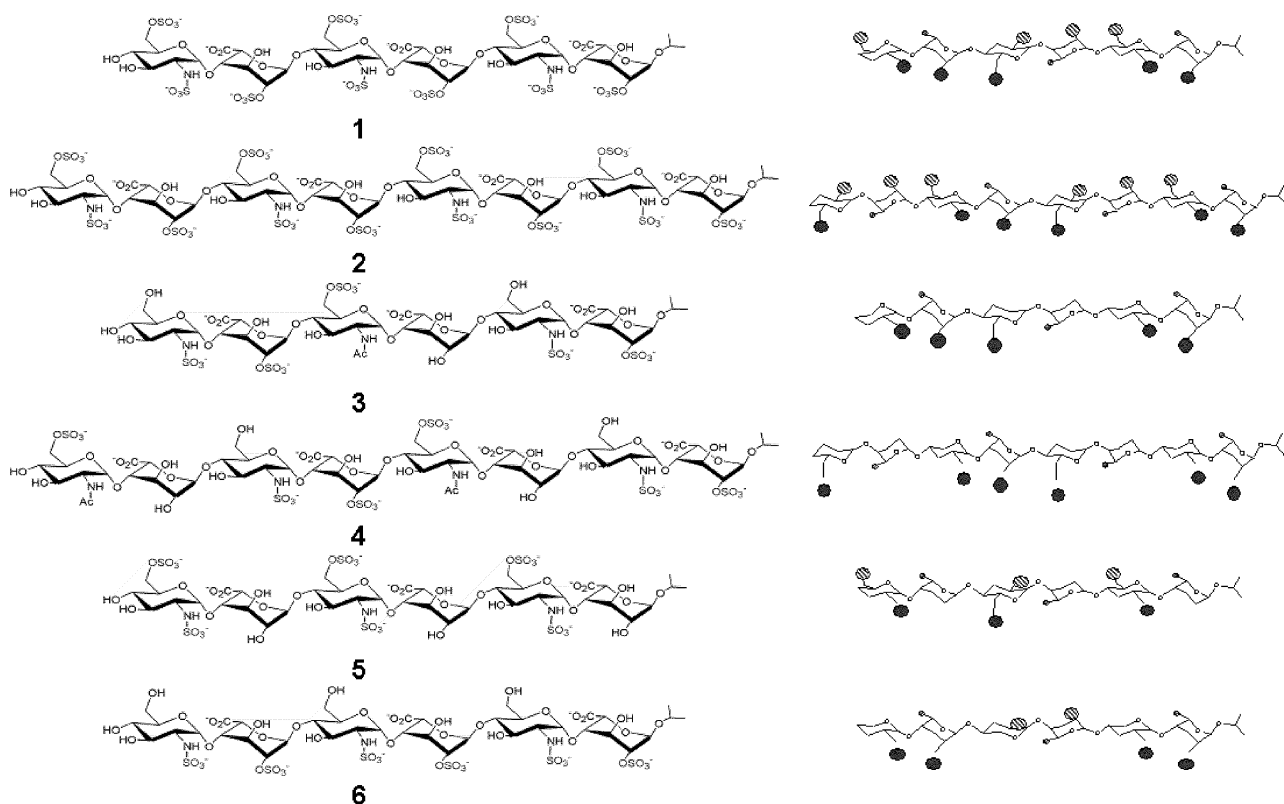


Fig. 1 Oligosaccharides **1–6**. Formulae and schematic representation, small and large circles indicate carboxylate and sulfate groups respectively, plain or shadowed filling indicate opposite spatial orientations.

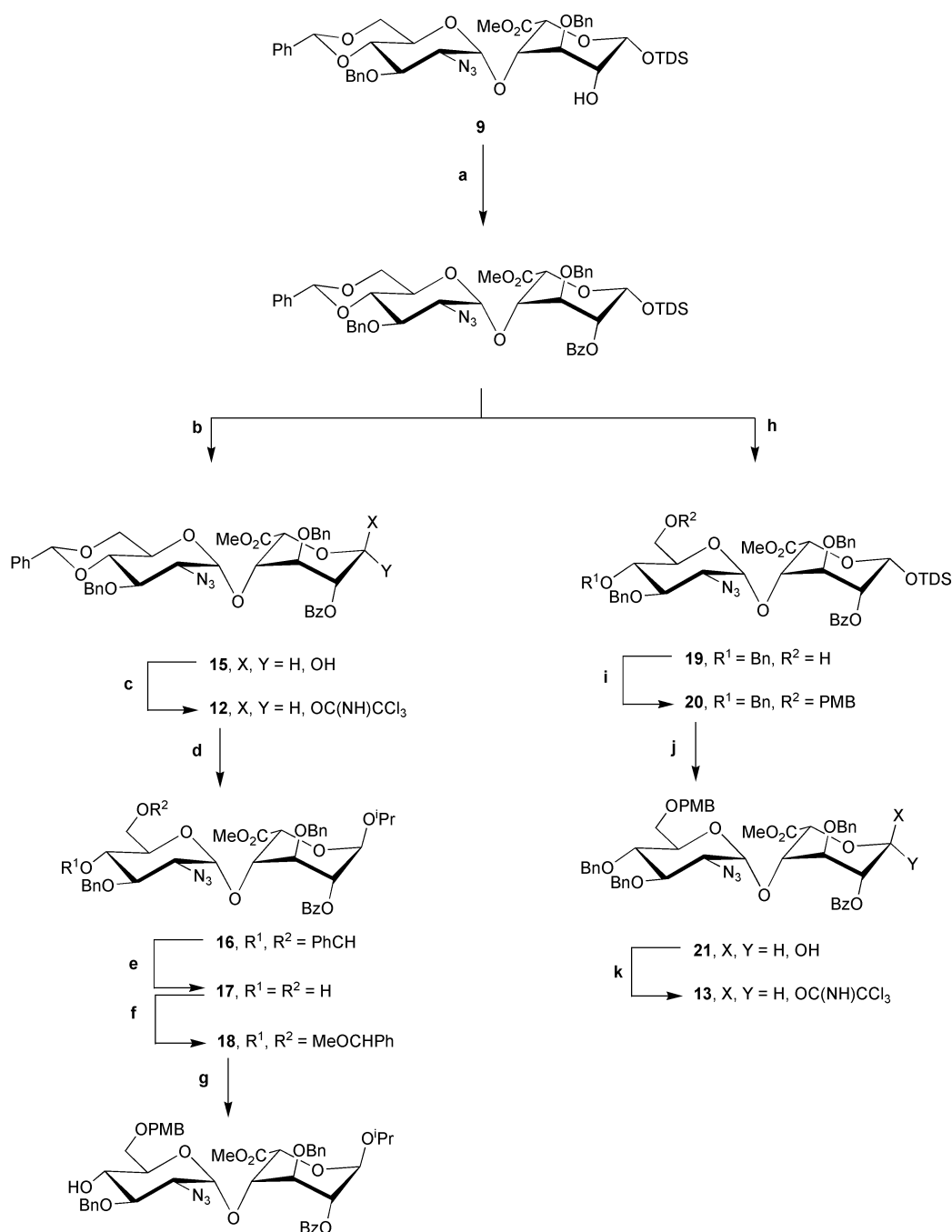
deprotection steps preceding sulfation is a crucial aspect of the synthesis allowing the preparation of either **5** or **6** from the same common intermediate (**14**). The reducing end building block (**11**) appears as an isopropyl glycoside as, according to previous experience,^{11,12,18,19} this grouping provides a convenient structural environment for the subsequent structural and binding studies of the final products. Also in agreement with extensive previous experience,^{11,12} the stereoselective assembly of **11**, **12**, and **13**, which is also a crucial step for the success of the synthesis, was designed to be performed by the trichloroacetimidate glycosylation procedure.²⁰ These three building blocks are also prepared from a common precursor (**10**) which derives from the key disaccharide **9** which is in turn synthesised¹¹ from the monosaccharide derivatives **7** and **8** obtained in multigram quantities from diacetoneglucose and D-glucosamine hydrochloride respectively. For some time we have been preparing the L-iduronic acid diol (**7**) in reasonable amounts from D-glucuronolactone.²¹ However, the synthesis of **7** reported by Bonnaffé *et al.*²² has obvious advantages over ours²¹ and this procedure has been used in the present work. Trichloroacetimidate **8**²³ is prepared in a straightforward manner by a sequence involving a diazo transfer reaction²⁴ and benzylidenation.²⁵ This sequence is being routinely used by us^{11,12} to prepare a variety of starting materials and a number of different intermediates are currently in stock in our laboratory.

We have previously reported¹¹ that reaction of diol **7**^{21,22} with trichloroacetimidate **8**²³ under carefully controlled experimental conditions results in the regio- and stereoselective glycosylation to give disaccharide **9**.¹¹ This key disaccharide has been the basic structure from which all the successful HS-GAG oligosaccharide syntheses so far performed by us^{11,12} have been developed. The synthesis of the inner region and the reducing end building blocks starting from disaccharide **9** is shown in Scheme 2. Conventional benzylation of **9** gave **10** in 95% yield. Removal of the silyl group in **10** with (HF)_nPy complex²⁶ afforded **15** in 80% yield. Activation of the anomeric position of **15** as a trichloroacetimidate in the usual conditions²⁰ gave

the inner region building block (**12**) in almost quantitative yield. This has been used as starting material for the preparation of the reducing end building block (**11**) as well. Reaction of **12** with isopropyl alcohol gave **16** in 70% yield. The sequence **16**→**17**→**18** leading to the reducing end building block (**11**) formally consists of a transacetalation reaction. For practical reasons, primarily based on the availability of starting benzylidene acetal derivatives and the synthetic potentiality of **17** in the modular synthesis of other GAG oligosaccharides, this route to **18**, rather than direct *p*-methoxybenzylidenation of the starting monosaccharide building block, was preferred. Treatment of **16** with EtSH and BF₃OEt₂²⁷ afforded diol **17** in almost quantitative yield. Compound **17** was reacted with *p*-methoxybenzaldehyde dimethyl acetal in the presence of TSOH to give **18** in 85% yield. Regioselective reductive opening of the the *p*-methoxybenzylidene ring in **18** using NaBH₃CN and THF in DMF²⁸ yielded the reducing end building block **11** (69%).

Scheme 2 also shows the synthesis of the non reducing end building block **13**. Reductive opening of the benzylidene ring in **10** using BH₃NHMe₂ in the presence of BF₃OEt₂²⁹ gave **19** in 80% yield. Treatment of **19** with *p*-methoxybenzyl trichloroacetimidate at -20° gave **20** in almost quantitative yield. Disaccharide **13** was obtained after removal of the silyl group²⁶ in **20** to give **21** (83%) and anomeric activation in the usual conditions.²⁰

The assembly of these building blocks involved first the glycosylation of the reducing end disaccharide acceptor **11** with the inner region disaccharide donor **12** in dichloromethane at -20 °C. (Scheme 3). In these experimental conditions the donor was reactive enough and the acceptor sufficiently stable as to afford tetrasaccharide **22** in 85% yield. The reaction was highly stereoselective with the configuration of the newly formed glycosidic linkage being exclusively α as indicated by the ¹H NMR spectrum. This tetrasaccharide derivative was then transformed into glycosyl acceptor **25** following the sequence **22**→**23**→**24**→**25**. Also in this case the route involving removal of the benzylidene acetal group²⁷ in **22** to give diol **23** (85%), acetalation of **23** with *p*-methoxybenzaldehyde dimethyl acetal



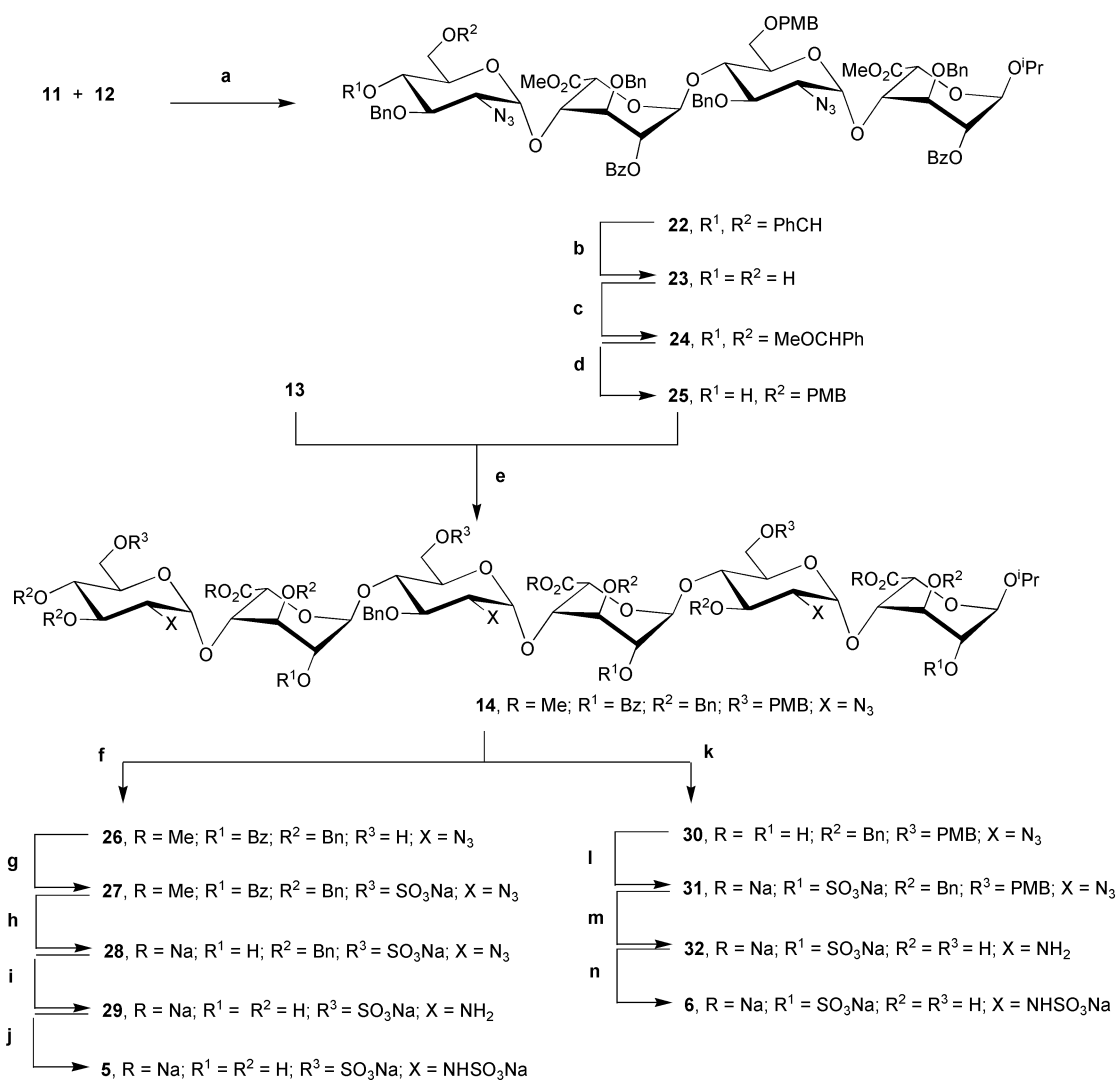
Scheme 2 Synthesis of building blocks. *Reagents and conditions:* a) BzCl, Py, 95%; b) (HF)_nPy, THF, -15 °C, 80%; c) K₂CO₃, Cl₃CCN, CH₂Cl₂, 70%; d) ⁱPrOH, TMSOTf, CH₂Cl₂, 70%; e) EtSH, PTSA, CH₂Cl₂, 95%; f) *p*-MeOPhCH(OMe)₂, PTSA, DMF, 85%; g) NaBH₃CN, TFA, DMF, 69%; h) BH₃NHMe₂, BF₃OEt₂, CH₂Cl₂, -15 °C, 81%; i) PMBOC(NH)CCl₃, BF₃OEt₂, CH₂Cl₂, 0 °C, 96%; j) (HF)_nPy, THF, -4 °C, 83%; k) K₂CO₃, Cl₃CCN, CH₂Cl₂, 88%.

was treated with the SO₃·Py complex in pyridine³² to give **27** in 98% yield. The removal of the benzoyl and methoxycarbonyl groups in **27** was then performed with LiOOH and then KOH in order to minimise elimination.³³ Compound **28**, thus obtained in quantitative yield, was then hydrogenated in the presence of 10% Pd/C to yield **29** that was immediately submitted to *N*-sulfation with the SO₃·Py complex in water at a constant pH value of 9.5. Hexasaccharide **5** was purified by gel permeation and ion exchange chromatography as reported for other synthetic heparin derived oligosaccharides.^{34,35} For the preparation of **6** the ester groups in **14** were first removed as above to give **30** in almost 90% yield. *O*-Sulfation afforded **31** which was hydrogenated to **32** and this *N*-sulfated to give **6** which was purified as described for **5**.

The solution three-dimensional structures of **5** and **6** have been studied to determine the precise orientation of the negative charges as compared with **1–4** in order to correlate this

charge distribution to binding and biological activity data. The key structural features, conformational equilibria of the L-iduronate units and geometry and flexibility of the glycosidic linkages, can be conveniently described by NMR spectroscopy parameters.^{6,36} The ¹H and ¹³C NMR spectra of **5** and **6** were assigned using standard two-dimensional techniques by identifying the spin systems and the interresidue NOEs as previously reported.^{11,12} The spectra of both molecules showed considerable overlapping as a result of the identical substitution patterns of the repeating units. The values of chemical shifts (Table 1) were as expected for heparin derived oligosaccharides with those patterns of sulfation.³⁷

The coupling constants (Table 2), which permitted establishment of the ¹C₄–²S₀ conformational equilibria of the L-iduronate units^{7,36,38,39} (Fig. 2), were measured from the 2D dqf-COSY cross peaks by recursive deconvolution in the frequency domain. The presence of the ²S₀ conformation was also



Scheme 3 Assembly of building blocks. *Reagents and conditions:* a) TMSOTf, CH₂Cl₂, -20 °C, 85%; b) EtSH, CSA, CH₂Cl₂, 85%; c) *p*-MeOPhCH(OMe)₂, CSA, CH₂Cl₂, 95%; d) NaBH₄CN, TFA, DMF, 52%; e) TMSOTf, CH₂Cl₂, -20 °C, 79%; f) 10% TFA, CH₂Cl₂, 96%; g) SO₃Py, Py, Dowex 50WX4 (Na⁺), 98%; h) H₂O₂, LiOH aq., THF, KOH aq., MeOH, 98%; i) 10% Pd/C, H₂, 9 : 1 MeOH–H₂O; j) SO₃Py, H₂O, pH 9.5, 73%; k) H₂O₂, LiOH aq., THF, 0 °C, KOH aq., MeOH, 5 °C, Dowex 50WX4 (Na⁺), 87%; l) SO₃Py, Py, Dowex 50WX4 (Na⁺), 86%; m) 10% Pd/C, H₂, 9 : 1 MeOH–H₂O; n) SO₃Py, H₂O, pH 9.5, 73%.

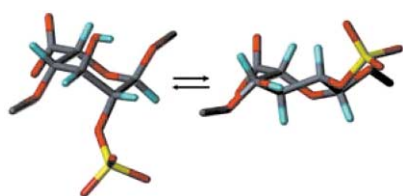


Fig. 2 Iduronate conformational equilibrium.

indicated by the H2–H5 exclusive NOE. As previously observed for compounds 1–4, no significant contribution of the ⁴C₁ form was observed for the L-iduronate units at the reducing end thus confirming the suitability of this isopropyl glycoside structure for structural and binding studies.^{11,12} The conformer populations in the conformational equilibria were quantified by least squares fitting of the experimental ³J_{H,H} values with those calculated for the canonical forms (Table 3). The calculated 75 : 25 ¹C₄–²S₀ conformational distribution indicated that, within the experimental error, the sulfation pattern and the L-iduronate position along the saccharide chain did not significantly influence in this case the conformational populations. This is in agreement with previous results described for heparin and heparan sulfate fragment analogues to 5 and 6.^{7,38,39}

The overall three dimensional structure of both hexasaccharides was determined from the observed interresidue NOE patterns. These, which were similar to those observed for

compounds 1–4^{11,12} and heparin fragments,^{40–42} were entirely compatible with an overall helical secondary structure. This is dictated by *syn-ψ* type glycosidic conformations characterised by H1'–H4, H1'–H3 and H5'–H4 exclusive NOEs around the GlcN–IdoA glycosidic linkage and by H1'–H4 and H1'–H6 *proR* exclusive NOEs around the IdoA–GlcN bonds⁴⁰ (Table 4). The absence of H5'–H3 and H1'–H5 NOEs for the GlcN–IdoA and the IdoA–GlcN linkages respectively permitted us to discard any contributions from arrangements of the *anti-ψ* type.

The already reported strong anisotropic hydrodynamic behaviour shown by heparin fragments longer than pentasaccharide,⁴³ which prevents the straightforward quantification of NOE data, was also observed for 5 and 6. We have also described a similar behaviour for the synthetic oligosaccharides 1–4^{11,12} where, as for 5 and 6, different relative intensities of the H1–H2 and H2–H4 NOEs were observed for similar H1–H2 (2.4 Å) and H2–H4 (2.5 Å) distances of the GlcN units.^{12,43} The orthogonal H1–H2 and H2–H4 vectors have in this series different sensitivity to parallel and perpendicular correlation time which is a characteristic feature of prolate ellipsoid rigid molecules. This is the result of combining a linear molecular shape with a significant rigidity of the glycosidic linkages which are not usual in carbohydrate molecules other than GAGs.^{36,44}

This structural study was complemented with molecular modelling data. Calculations were performed using, as in the

Table 1 Proton and carbon chemical shift in ppm for hexasaccharide **5** and **6** at 25 °C

		5		6	
a	1	4.94	101.4	5.23	99.5
	2	3.56	71.9	4.16	78.3
	3	4.07	70.9	4.19	70.6
	4	4.00	77.6	4.00	78.2
	5	4.50	71.1	4.51	70.5
b	1	5.34	98.1	5.31	99.4
	2	3.23	60.2	3.21	60.6
	3	3.65	72.2	3.69	71.9
	4	3.71	79.8	3.68	79.8
	5	3.98	71.4	3.85	73.5
	6	4.31 ^a	68.7	3.86	62.0
	6'	4.18 ^b		3.84	
c	1	5.00	104.5	5.25	101.4
	2	3.77	70.9	4.32	76.7
	3	4.10	70.0	4.22	69.9
	4	4.03	76.8	4.01	78.0
	5	4.80	70.9	4.85	70.5
d	1	5.31	98.1	5.27	99.7
	2	3.22	60.2	3.22	60.5
	3	3.64	72.2	3.69	71.9
	4	3.72	79.8	3.68	79.8
	5	3.99	71.1	3.85	73.5
	6	4.32 ^a	68.7	3.86	62.0
	6'	4.18 ^b		3.84	
e	1	4.99	104.5	5.24	101.5
	2	3.76	70.8	4.31	76.7
	3	4.08	70.0	4.22	69.9
	4	4.04	76.8	4.02	77.9
	5	4.79	70.9	4.84	70.5
f	1	5.33	98.1	5.28	99.7
	2	3.19	60.2	3.20	60.5
	3	3.61	73.6	3.64	73.4
	4	3.54	71.5	3.44	72.3
	5	3.91	72.2	3.80	74.1
	6	4.34 ^a	68.7	3.80	62.7
	6'	4.14 ^b		3.76	

^a *pro-R*. ^b *pro-S*.**Table 2** Iduronate residues endocyclic ³J_{HH} (Hz) observed for **5** and **6** and calculated for canonical ¹C₄, ²S₀, and ⁴C₁ structures for iduronate and 2-*O*-sulfoiduronate

Residue		³ J _{1,2}	³ J _{2,3}	³ J _{3,4}	³ J _{4,5}
IdoA-a	5	3.2	5.1	3.9	2.9
	6	2.5	4.8	3.6	2.8
IdoA-c	5	2.1	5.4 ^a	4.2	2.5
	6	3.6	4.3	4.5	3.7
IdoA-e	5	2.1	5.4 ^a	4.2	2.5
	6	3.6	4.2	3.6	3.5
IdoA·2OSO ₃	¹ C ₄	2.1	3.0	2.9	1.0
	⁴ C ₁	7.9	10.0	9.9	4.5
	² S ₀	6.9	10.4	6.8	3.0
IdoA	¹ C ₄	2.2	3.1	3.0	1.0
	⁴ C ₁	7.9	10.0	9.9	4.4
	² S ₀	7.1	10.4	6.6	3.4

^a Averaged due to overlapping.

case of **1**¹¹ and **3**,¹² the AMBER force field⁴⁵ with the GLY-CAM_93 modification for carbohydrates⁴⁶ and specific parameters for the sulfate and sulfamate groups.⁴⁷ The energetic landscape of IdoA–GlcN and GlcN–IdoA glycosidic linkages was extensively explored resulting in a densely populated *syn-ψ* central region possibly with several accessible local sub-minima.^{40,41} The alternative *anti-ψ* arrangement was clearly unfavourable. Models for **1**, **3**, **5** and **6** were constructed, with

Table 3 Population of ¹C₄, and ²S₀ iduronate conformers estimated from the experimental ³J_{HH} values and fitting error

	IdoA-a			IdoA-c			IdoA-e		
	¹ C ₄	² S ₀	χ ²	¹ C ₄	² S ₀	χ ²	¹ C ₄	² S ₀	χ ²
5	72	28	0.8	75	25	1.4	75	25	1.4
6	78	22	1.2	71	29	2.7	76	24	2.3

Table 4 Observed interglycosidic NOE for hexasaccharides **5** and **6**

Glycosidic linkage	5	6
f–e	H1'–H3	H1'–H3
	H1'–H4	H1'–H4
	H5'–H4 ^a	H5'–H4 ^a
e–d	H1'–H4	H1'–H4
	H1'–H6 _{proR}	H1'–H6 _{proR}
	H2'–H6 _{proR}	H2'–H6 _{proR}
	H1'–H6 _{proS} ^a	
	H5'–H3 ^a	
d–c	H1'–H3	H1'–H3
	H1'–H4	H1'–H4
c–b	H1'–H4	H1'–H4
	H1'–H6 _{proR}	H1'–H6 _{proR}
	H2'–H6 _{proR}	H2'–H6 _{proR}
	H1'–H6 _{proS} ^a	
	H2'–H6 _{proS} ^a	
b–a	H1'–H3	H1'–H3
	H1'–H4	H1'–H4
		H5'–H4

^a Weak NOE peaks.

the L-iduronate units both in the ¹C₄ and in the ²S₀ conformation, based on the previous heparin model.⁴⁰ The resulting eight structures were subjected to several cycles of molecular dynamics runs and energy minimisation in the presence of the adequate number of counterions and including explicit water molecules in the calculations. The final structures (Fig. 3) maintained the helical structure and their backbone could be superimposed with that of heparin fragments.⁴⁰ The interprotonic distances were in all cases compatible with the interglycosidic NOEs.

Conclusions

In conclusion, compounds **5** and **6** present three dimensional structures and dynamics as compounds **1** and **3**^{11,12} and all of them are structural models of GAGs which reproduce heparin basic structural features. The different negative charge distribution and orientation in these molecules result in a different biological behaviour that will be reported in due course.

Experimental

General procedures

Thin layer chromatography (TLC) analyses were performed on silica gel F₂₅₄ precoated on aluminum plates (Merck). The compounds were detected by staining with sulfuric acid–ethanol (1 : 9) or anisaldehyde solution (25 : 25 : 450 : 1 anisaldehyde–sulfuric acid–ethanol–acetic acid) followed by heating at over 200 °C. Column chromatography was carried out on silica gel 60 (0.2–0.5 mm, 0.2–0.063 mm, or 0.040–0.015 mm; Merck) and distilled solvents were used. All solvent and reagents used in the synthesis were purified and dried according to standard procedures. Optical rotations were determined at room temperature in a 1 dm cell on a Perkin-Elmer 341 polarimeter. ¹H and ¹³C NMR spectra were acquired on a Bruker DRX-500 spectrometer and chemical shifts are given in ppm relative to

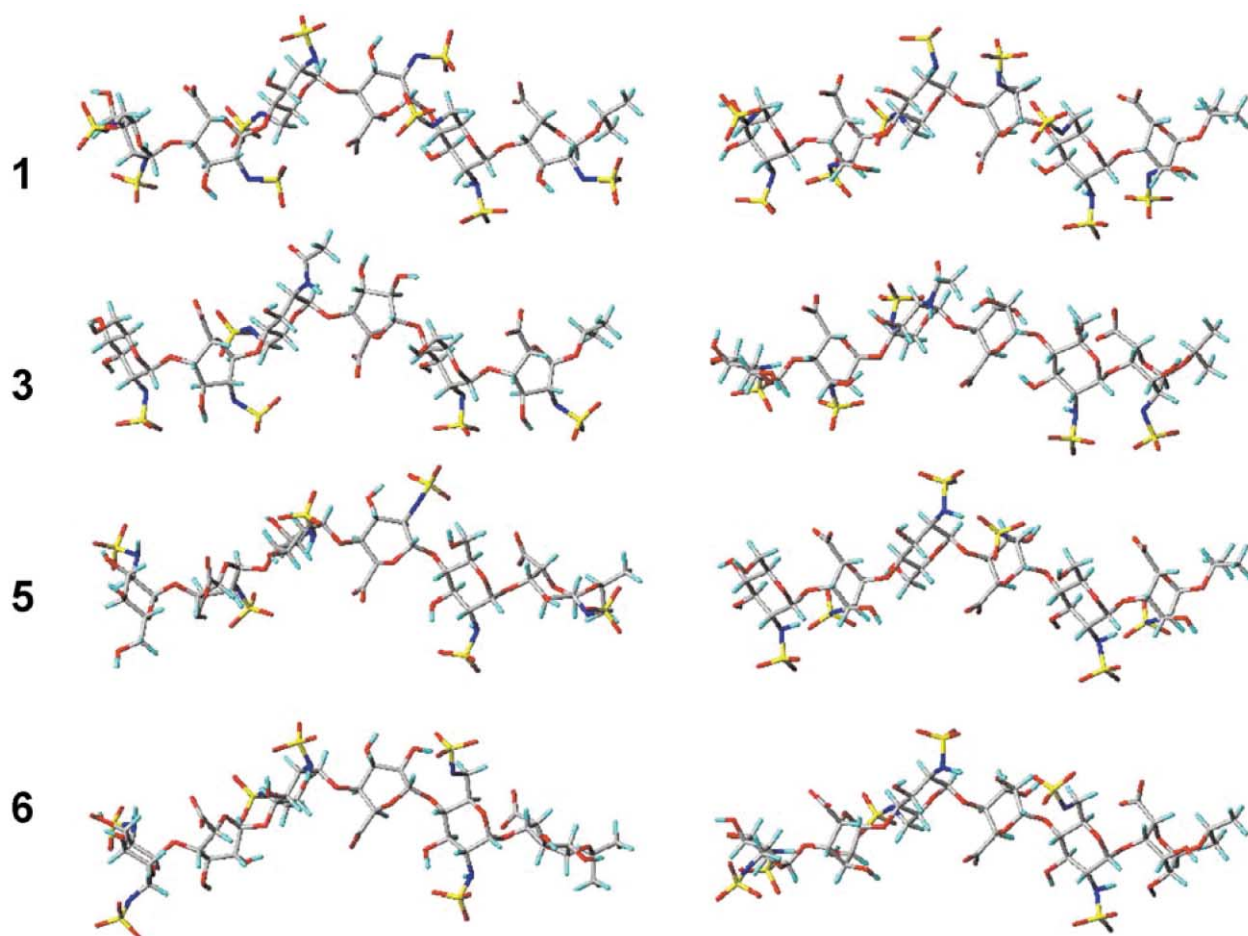


Fig. 3 Relaxed structures for hexasaccharides **1**, **3**, **5** and **6** corresponding to all iduronate residues in 1C_4 conformation (left) and 2S_0 one (right).

TMS. Elemental analyses were performed with a Leco CHNS-932 apparatus, after drying analytical samples over phosphorous pentoxide for 24 h. MALDI-TOF mass spectra were recorded with a MALDI-TOF GSG System spectrometer. Samples of the intermediate products were dissolved in EtOAc or MeOH at mM concentrations and 2,5-dihydroxybenzoic acid was used as the matrix. Gel filtration chromatography (Sephadex LH-20 and G-25; Pharmacia) and ion-exchange chromatography (Dowex 50WX4 Na⁺; Fluka) were used in order to achieve purification of the final products.

NMR measurements

1D and 2D experiments with **5** and **6** were recorded in D₂O at 298 K on Bruker AVANCE 800 and 500 MHz instruments. The sample concentration was nearly 5mM and the pH* was adjusted to 7.0. Chemical shifts are in ppm with respect to the proton signal of the tetramethylsilane and the calibration has been made using the manufacturers software from the nucleus base frequency and the corresponding frequency ratio. DQF-COSY,^{48,49} TOCSY,⁵⁰ NOESY,⁵¹ and HSQC⁵² experiments were recorded using standard z pulsed field gradient enhanced or selected pulse sequences when possible. Phase-sensitive experiments were performed in all cases using the TPPI (Time Proportional Phase Increment) method. Data were transformed into phase-sensitive modes after zero filling and weighting with shifted square sine-bell functions, incrementing the number of experiments in the indirect dimension of the heteronuclear experiments by linear prediction according to the manufacturers software.

Molecular modelling

Molecular modelling was performed using AMBER force field²⁵ (parameter set "parm91") as integrated in the AMBER

6.0 program,⁵³ modified for carbohydrate molecules by the GLYCAM_93 parameter set.⁴⁶ Specific parameters for sulfate and sulfamate groups were also included, as described by Altona and Huige⁴⁷ Calculations were carried out using periodic boundary conditions with TIP3P water molecules. The initial structure of the hexasaccharides **5** and **6** were built manually using the ϕ/ψ values found for a minimised structure of the regular heparin-like synthetic hexasaccharide **1**.¹¹ The relaxed structures were neutralised by adding sodium atoms using "addions" as implemented in xleap from AMBER 5.0 according to the solute electrostatic potential and further radially displaced allowing appropriate solvation in the next step. Finally, water TIP3P type molecules were added. The resulting systems have the following characteristics: 3724 water molecules in a box whose dimensions were 50 Å × 50 Å × 51 Å for the 1C_4 model; 3689 water molecules in a box whose dimensions were 50 Å × 50 Å × 51 Å for the 2S_0 model for **5**; 3759 water molecules in a box whose dimensions were 50 Å × 52 Å × 49 Å for the 1C_4 model and 3833 water molecules in a box whose dimensions were 51 Å × 51 Å × 51 Å for the 2S_0 model for **6**. All these boxes are large enough to allow for the faces of the box to extend 12 Å beyond the sugar in each direction, reducing in this way the possibility of border effects that could take place if a reorientation of the solute happened during the calculation. The initial water configuration was subjected to 1000 cycles of energy minimization, with the conformation of the sugar and counterions frozen (5000 Kcal mol⁻¹ Å⁻¹). Following this step, a 25 ps volume constant MD simulation was performed, in which only the water molecules were allowed to move. After this pre-equilibration of the solvent all the further steps were carried out using Particle Mesh Ewald (PME) electrostatic treatment with 1 Å grid and cubic B-spline interpolation. The initial velocities were assigned using a Maxwellian distribution at the corresponding temperature.

Using these conditions the protocol continues with a 25 ps molecular dynamics run with the solute atoms restrained by 500 Kcal mol⁻¹ Å⁻¹. This restraint was weakened to 25 Kcal mol⁻¹ Å⁻¹ during a 1000 cycles of relaxation and 3 ps of molecular dynamics. The obtained structures were subjected to five consecutive runs of 600 cycles of minimisation with the positional restrains 20, 15, 10, 5 and 0 Kcal mol⁻¹ Å⁻¹ respectively.

Methyl (dimethyltetrakisilyl-4-*O*-(2-azido-3-*O*-benzyl-4,6-*O*-benzylidene- α -D-glucopyranosyl)-2-*O*-benzoyl- β -idopyranosyl)uronate (10). To a solution of **9**¹¹ (3.66 g, 4.54 mmol) in Py (38 mL) benzoyl chloride (2.63 mL, 22 mmol) and catalytic DMAP were added at 0 °C. The mixture was stirred at room temperature for 18 h and then diluted with CH₂Cl₂ (200 mL), and washed with water and with 1 M HCl (100 mL). The aqueous phases were washed with CH₂Cl₂ (2 × 100 mL) and the organic phases dried on MgSO₄ and concentrated. The residue was purified by column chromatography (25 : 1 toluene–EtOAc) to give pure **10** (3.92 g, 95%). *R*_f 0.20 (25 : 1 toluene–EtOAc). [α]_D²⁰ –18.1 (*c* 1.0, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.15–7.08 (m, 20 H, *Ph*); 5.52 (s, 1 H, Ph–CH–); 5.20 (br s, 1 H, *H*₁); 5.10 (br s, 1 H, *H*₂); 4.85 (d, 1 H, *J*_{gem} = 12.0 Hz, CH₂Ph); 4.76 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.72 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*_{1'}); 4.49 (br s, 1 H, *H*₅); 4.40 (dd, 1 H, *J*_{6'a,6'b} = 10.0 Hz, *J*_{6'a,5'} = 5.0 Hz, *H*_{6'a}); 4.24 (m, 1 H, *H*₃); 4.20 (m, 2 H, CH₂Ph, *H*₅); 4.07 (br s, 1 H, *H*₄); 3.77–3.68 (m, 4 H, CH₂Ph, COOCH₃); 3.60 (t, 1 H, *J*_{3',2'} = *J*_{3',4'} = 9.5 Hz, *H*_{3'}); 3.58–3.49 (m, 2 H, *H*_{6'a}, *H*₄); 3.11 (dd, 1 H, *J*_{2',1'} = 3.5 Hz, *J*_{2',3'} = 9.5 Hz, *H*_{2'}); 1.57 (m, 1 H, CH(CH₃)₂); 0.82–0.77 (m, 12 H, CH(CH₃)₂, C(CH₃)₂); 0.31–0.15 (2 s, 6 H, Si(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 172.5, 168.9 (C=O); 138.1–126.3 (*Ph*); 101.3 (Ph–CH–); 99.8 (*C*₁); 94.2 (*C*₁); 82.4 (*C*₄); 76.3 (*C*₃); 75.3 (*C*₄); 75.0 (*C*₃); 74.7 (CH₂Ph); 73.4 (*C*₆); 73.1 (CH₂Ph); 68.7 (*C*₂); 68.4 (*C*₆); 63.4 (CH₂Ph); 63.0 (*C*₂); 52.2 (COOCH₃); 20.2, 20.0, 18.6, 18.5, 18.6, 14.3, –1.8, –3.4 (*OTDS*). MALDI-TOF *m/z* 932.1 (M + Na⁺), 948.1 (M + K⁺). Anal. calcd for: C₄₉H₅₉N₃O₁₂Si·1H₂O: C, 64.66; H, 6.53; N, 4.61; found: C, 64.70; H, 6.05; N, 3.88%.

Methyl 4-*O*-(2-azido-3-*O*-benzyl-4,6-*O*-benzylidene-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α , β -L-idopyranosyluronate (15). To a solution of **10** (1.75 g, 1.92 mmol) in dry THF (40 mL) an excess of (HF)₂·Py (5.0 mL) was added at –10 °C. The reaction was warmed to 0 °C and stirred for 48 h under an argon atmosphere. The mixture was diluted with CH₂Cl₂ (2 × 100 mL) and washed with H₂O (2 × 100 mL) and saturated NaHCO₃ solution until neutral pH. The aqueous layer was extracted with CH₂Cl₂ (2 × 150 mL) and the organic layers were dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography (2 : 1 hexane–EtOAc), to yield **15** (1.18 g, 80%) as a mixture of anomers α – β . TLC 0.24 (2 : 1 hexane–EtOAc). ¹H-NMR (500 MHz, CDCl₃): δ 8.20–7.05 (m, 40 H, *Ph* α and β); 5.51 (m, 3 H, Ph–CH– α and β , *H*₁ α); 5.24 (d, 1 H, *J*_{1,OH} = 10.0 Hz, *H*₁ β); 5.08 (s, 2 H, *H*₂ α and β); 4.98 (d, 2 H, *J*_{5,4} = 2.0 Hz, *H*₅ α); 4.92–4.75 (m, 4 H, CH₂Ph α and β); 4.66–4.58 (m, 3 H, *H*_{1'} α CH₂Ph, *H*_{1'} β); 4.40–4.25 (m, 6 H, *H*₃, *H*_{6'a}, CH₂Ph, OH) α ; 4.05 (s, 2 H, *H*₄ α and β); 4.00–3.89 (m, 3 H, *H*₅ α and β , CH₂Ph); 3.84–3.77 (m, 8 H, CH₂Ph, OH β , COOCH₃ α and β); 3.66–3.59 (m, 3 H, *H*_{6'b} α and β , CH₂Ph); 3.52–3.45 (m, 4 H, *H*_{3'}, *H*_{4'} α and β); 3.22 (m, 2 H, *H*₂ α and β). ¹³C-NMR (125 MHz, CDCl₃): δ 169.4, 168.7, 165.9, 165.6 (C=O); 137.8–127.9 (*Ph*); 101.3 (Ph–CH–); 100.4 (*C*₁ α); 100.3 (*C*₁ β); 93.9 (*C*₁ α); 92.6 (*C*₁ β); 82.3 (*C*₄ α); 82.2 (*C*₄ β); 76.9, 76.7 (*C*₃ α and β); 76.1, 75.8 (CH₂Ph); 74.7 and 74.6 (*C*₄ β and α); 75.1 (CH₂Ph); 73.5 (*C*₃ α and β); 73.0, 72.9 (CH₂Ph); 68.7, 68.5, 67.4 (*C*₂ α and β , *C*₆ α and β); 66.9 (*C*₅ α and β); 63.5, 63.5, 63.2 (*C*₅, *C*₂ α and β); 52.5–52.4 (COOCH₃ α and β). MALDI-TOF *m/z* 790 (M + Na⁺); 806 (M + K⁺). Anal. calcd. for C₄₁H₄₁N₃O₁₂: C 64.13; H, 5.38; N, 5.47; found C, 63.96; H, 5.21; N, 5.76%.

***O*-(Methyl 4-*O*-(2-azido-3-*O*-benzyl-4,6-*O*-benzylidene-2-deoxy- α -D-glucopyranosyl)-2-*O*-benzoyl-3-*O*-benzyl- α , β -L-idopyranosyluronate) trichloroacetimidate (12).** To a solution of **15** (600 mg, 0.78 mmol) in dry CH₂Cl₂ (6 mL), CCl₃CN (1.17 mL, 11.7 mmol) and activated K₂CO₃ (108.5 mg, 0.82 mmol) were added. After stirring for 3 h the residue was filtered and concentrated to dryness. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), to yield **12** (707 mg, 95%), as a mixture of anomers α – β . TLC α – β , 0.2–0.36 (3 : 1 hexane–EtOAc); ¹H-NMR (500 MHz, CDCl₃), β anomer; δ 8.68 (s, 1 H, *NH*); 8.20–7.08 (m, 20 H, *Ph*); 6.58 (s, 1 H, *H*₁); 5.52 (s, 1 H, Ph–CH–); 5.34 (s, 1 H, *H*₂); 5.03 (s, 1 H, *H*₃); 4.93 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.76 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.73 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*_{1'}); 4.37–4.34 (m, 2 H, CH₂Ph, *H*_{6'a}); 4.25 (s, 1 H, *H*₃); 4.18 (s, 1 H, *H*₄); 4.00–3.94 (m, 1 H, *H*₅); 3.84 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 3.78 (s, 3 H, COOCH₃); 3.62 (t, 1 H, *J*_{3',2'} = *J*_{3',4'} = 9.5 Hz, *H*_{3'}); 3.58–3.45 (m, 2 H, *H*_{6'b}, *H*₄); 3.22 (dd, 1 H, *J*_{2',1'} = 3.5 Hz, *J*_{2',3'} = 9.5 Hz, *H*_{2'}); α anomer; δ 8.66 (s, 1 H, *NH*); 8.20–7.10 (m, 20 H, *Ph*); 6.32 (s, 1 H, *H*₁); 5.50 (s, 1 H, Ph–CH–); 5.42 (s, 1 H, *J*_{2,1} = 2.0 Hz, *H*₂); 4.90 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.78 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.71 (d, 1 H, *J*_{5,4} = 1.5 Hz, *H*₅); 4.69 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*_{1'}); 4.38 (t, 1 H, *J*_{3,4} \approx *J*_{3,2} = 3 Hz, *H*₃); 4.33 (dd, 1 H, *J*_{6'a,5'} = 5.0 Hz, *J*_{6'a,6'b} = 10.0 Hz, *H*_{6'a}); 4.18 (s, 1 H, *H*₄); 4.03 (m, 1 H, *H*₅); 3.78 (d, 4 H, CH₂Ph, COOCH₃); 3.61 (t, 1 H, *J*_{4',3'} = *J*_{4',5'} = 9.5 Hz, *H*_{4'}); 3.54–3.49 (m, 2 H, *H*_{6'b}, *H*₃); 3.20 (dd, 1 H, *J*_{2',1'} = 3.5 Hz, *J*_{2',3'} = 9.5 Hz, *H*_{2'}). Anal. calcd. for C₄₃H₄₁N₄O₁₂Cl₃: C, 56.61; H, 4.53; N, 6.14; found: C, 56.24; H, 4.51; N, 6.12%.

Methyl (isopropyl 4-*O*-(2-azido-3-*O*-benzyl-4,6-*O*-benzylidene-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α -L-idopyranosyl)uronate (16). To a cooled (0 °C) solution of **12** (2.7 g, 2.95 mmol) in dry CH₂Cl₂ (30 mL) was added isopropyl alcohol (0.56 mL, 7.39 mmol) and TMSOTf (25.7 μ L, 88.7 μ mol). After 15 min, the mixture was neutralised with Et₃N (1 mL) and concentrated *in vacuo*. The residue was purified by flash chromatography (6 : 1 hexane–EtOAc) to yield the α anomer **16** (1.57 g, 70%) and the β anomer (235 mg, 11%): [α]_D²⁰ +22.5 (*c* 1.1, CHCl₃); TLC 0.21 (3 : 1 hexane–EtOAc); ¹H-NMR (500 MHz, CDCl₃): δ 8.15–7.1 (m, 20 H, *Ph*); 5.50 (s, 1 H, Ph–CH–); 5.30 (s, 1 H, *H*₁); 5.10 (s, 1 H, *H*₂); 4.93 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.90 (d, 1 H, *J*_{1,2'} = 4.0 Hz, *H*_{1'}); 4.76 (d, 1 H, *J*_{5,4} = 4.0 Hz, *H*₅); 4.72 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.41 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.33 (dd, 1 H, *J*_{6'a,5'} = 5.0 Hz, *J*_{6'a,6'b} = 10.0 Hz, *H*_{6'a}); 4.14 (t, 1 H, *J*_{3,4} = *J*_{3,2} = 9.5 Hz, *H*₃); 4.09 (s, 1 H, *H*₄); 4.03–3.95 (m, 2 H, *H*₅, CH(CH₃)₂); 3.97 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 3.75 (s, 3 H, COOCH₃); 3.65–3.60 (m, 2 H, *H*₃, *H*_{6'b}); 3.54 (t, 1 H, *J*_{4',3'} = *J*_{4',5'} = 9.5 Hz, *H*_{4'}); 3.21 (dd, 1 H, *J*_{2',1'} = 4.0 Hz, *J*_{2',3'} = 10.0 Hz, *H*_{2'}); 1.24–1.18 (d, 6 H, CH(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 170.1, 165.9 (C=O); 138.1–126.4 (*Ph*); 101.7 (Ph–CH–); 100.1 (*C*₃); 97.7 (*C*₁); 82.7 (*C*₄); 76.8 (*C*₃); 76.3 (*C*₄); 75.0 (CH₂Ph); 73.8 (*C*₃); 72.5 (CH₂Ph); 70.1 (*C*₅, CH(CH₃)₂); 68.9 (*C*₂); 68.7 (*C*₆); 67.8 (*C*₁); 63.7 (*C*₂); 52.5 (COOCH₃); 23.6–21.8 (CH(CH₃)₂). MALDI-TOF *m/z* 832.2 (M + Na⁺), 848.2 (M + K⁺). Anal. calcd. for C₄₄H₄₇N₃O₁₂: C, 65.24; H, 5.84; N, 5.18; found: C, 64.70; H, 5.81; N, 5.59%.

Methyl (isopropyl 4-*O*-(2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α -L-idopyranosyl)uronate (17). To a solution of **16** (1.0 g, 1.23 mmol) in dry CH₂Cl₂ (12 mL), EtSH (0.45 mL, 6.17 mmol) and BF₃·OEt₂ (5 μ L, 37 μ mol) were added at 0 °C. After stirring for 1 h under an argon atmosphere, the reaction was neutralised with saturated NaHCO₃ solution (2 mL), diluted with CH₂Cl₂ (200 mL) and washed with H₂O (2 × 50 mL). The organic layer was dried with MgSO₄ and concentrated to dryness. The residue was purified by flash chromatography (1 : 1 hexane–EtOAc) to yield **17** (840 mg, 95%). TLC 0.26 (1 : 1 hexane–EtOAc). [α]_D²⁰ –28.5

(*c* 1.0, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.15–7.16 (m, 15 H, *Ph*); 5.30 (s, 1 H, *H*₁); 5.09 (s, 1 H, *H*₂); 4.93 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.90 (d, 1 H, *J*_{5,4} = 2.0 Hz, *H*₅); 4.77 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*₁); 4.72 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.26 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.16–4.08 (m, 3 H, *H*₃, *H*₄, CH₂Ph); 4.04–3.98 (m, H, CH(CH₃)₂); 3.87–3.78 (m, 2 H, *H*₅, *H*_{6a}); 3.77 (s, 3 H, COOCH₃); 3.76–3.68 (m, 1 H, *H*_{6b}); 3.49–3.40 (m, 2 H, *H*₄, *H*₃); 3.09 (dd, 1 H, *J*_{2,1'} = 3.5 Hz, *J*_{2,3'} = 10.0 Hz, *H*₂); 2.35 (br s, 1 H, OH₄); 2.25 (br s, 1 H, OH₆); 1.23–1.17 (d, 6 H, CH(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 170.2, 165.6 (C=O); 137.8–127.7 (*Ph*); 99.0 (*C*₅); 97.4 (*C*₁); 79.9 (*C*₄); 75.4 (*C*₄); 74.7 (CH₂Ph); 73.4 (*C*₃); 72.6 (CH₂Ph); 72.3 (*C*₅); 71.2 (*C*₃); 70.7 (CH(CH₃)₂); 68.7 (*C*₂); 67.6 (*C*₁); 63.2 (*C*₂); 62.4 (*C*₆); 52.3 (COOCH₃); 23.3–21.0 (CH(CH₃)₂). MALDI-TOF *m/z* 745 (M + Na⁺), 761 (M + K⁺). Anal. calcd for C₃₇H₄₃N₃O₁₂·1/2 H₂O: C, 60.00; H, 6.13; N, 5.67; found: C, 59.85; H, 6.30; N, 5.46%.

Methyl (isopropyl 4-*O*-(2-azido-3-*O*-benzyl-4,6-*O*-(*p*-methoxybenzylidene)-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α -L-idopyranosyl) uronate (18). To a solution of 17 (825 mg, 1.14 mmol) in dry DMF (10 mL), 4-methoxybenzaldehyde dimethyl acetal (292 μ L, 1.71 mmol) and a catalytic amount of *p*-toluenesulfonic acid monohydrate were added. After stirring for 3 h under argon atmosphere, the reaction was neutralised with saturated NaHCO₃ solution (10 mL), diluted with EtOAc (100 mL) and washed with H₂O. The organic layer was dried with MgSO₄ and concentrated to dryness. The residue was purified by flash chromatography (6 : 1 hexane–EtOAc), affording compound 18 (790 mg, 85%). TLC 0.27 (3 : 1 hexane–EtOAc). [α]_D²⁰ –65.4 (*c* 1.0, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.14 (d, 2 H, *J*_{ortho} = 11.0 Hz, MeOPh); 7.40–7.11 (m, 15 H, *Ph*); 6.90 (d, 2 H, *J*_{ortho} = 11.0 Hz, MeOPh); 5.43 (s, 1 H, MeOPh–CH–); 5.30 (s, 1 H, *H*₁); 5.11 (s, 1 H, *H*₂); 4.93 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.90 (d, 1 H, *J*_{5,4} = 2.0 Hz, *H*₅); 4.75 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*₁); 4.72 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.41 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.30 (dd, 1 H, *J*_{6a,5'} = 5.0 Hz, *J*_{6a,6b} = 10.0 Hz, *H*_{6a}); 4.13 (t, 1 H, *J*_{3,4} ≈ *J*_{3,2} = 2.5 Hz, *H*₃); 4.09 (m, 1 H, *H*₄); 4.04–3.96 (m, 3 H, CH(CH₃)₂, *H*₅, CH₂Ph); 3.82 (s, 3 H, CH₃OPh); 3.75 (s, 3 H, COOCH₃); 3.67–3.58 (m, 2 H, *H*₃, *H*_{6b}); 3.52 (t, 1 H, *J*_{4,3'} = *J*_{4,5'} = 9.5 Hz, *H*₄); 3.21 (dd, 1 H, *J*_{2,1'} = 3.5 Hz, *J*_{2,3'} = 10.0 Hz, *H*₂); 1.25–1.18 (2 d, 6 H, CH(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 170.1, 165.9 (C=O); 160.4 (MeOPh); 137.4–127.4 (*Ph*); 113.4 (MeOPh); 101.4 (MeOPh–CH–); 99.7 (*C*₁); 97.4 (*C*₁); 82.4 (*C*₄); 76.5 (*C*₃); 76.0 (*C*₄); 74.7 (CH₂Ph); 73.5 (*C*₃); 72.2 (CH₂Ph); 70.6 (CH(CH₃)₂); 68.5 (*C*₆); 68.4 (*C*₂); 67.6 (*C*₅); 63.4 (*C*₅); 63.2 (*C*₂); 55.3 (MeOPh); 52.5 (COOCH₃); 23.3, 21.5 (CH(CH₃)₂). MALDI-TOF *m/z* 863 (M + Na⁺); 880 (M + K⁺). Anal. calcd. for C₄₅H₄₉N₃O₁₃: C, 64.35; H, 5.88; N, 5.00; found C, 64.63; H, 6.02; N, 4.95%.

Methyl (isopropyl 4-*O*-(2-azido-3-*O*-benzyl-6-*O*-(4-methoxybenzyl)-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α -L-idopyranosyl) uronate (11). A solution at 0 °C of TFA (1.17 mL, 15.22 mmol) in dry DMF (8 mL) cooled at 0 °C was added dropwise to a stirred mixture containing compound 18 (640 mg, 0.76 mmol) and NaBH₃CN (1 M solution in THF 11.4 mL, 11.41 mmol). After 3 h an identical amount of NaBH₃CN was added in the same conditions. Three more additions in the same conditions were made at three hour intervals. After stirring at 35 °C for 24 h, the mixture was neutralised, at 0 °C with saturated NaHCO₃ solution (15 mL), diluted with EtOAc (100 mL) and washed with H₂O (2 × 100 mL). The aqueous layer was extracted with EtOAc (2 × 100 mL) and the organic layers were dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), to yield 11 (442.3 mg, 69%) as well as non-reacted starting material (160.5 mg, 25%). TLC 0.33 (2 : 1 hexane–EtOAc). [α]_D²⁰ –25.2° (*c* 1.0, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.14 (d,

2 H, *J*_{ortho} = 11.0 Hz, MeOPh); 7.38–7.19 (m, 15 H, *Ph*); 6.90 (d, 2 H, *J*_{ortho} = 11.0 Hz, MeOPh); 5.30 (br s, 1 H, *H*₁); 5.10 (br s, 1 H, *H*₂); 4.90 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.87 (d, 1 H, *J*_{5,4} = 2.5 Hz, *H*₅); 4.79 (d, 1 H, *J*_{1,2'} = 3.5 Hz, *H*₁); 4.71 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.50 (d, 1 H, *J*_{gem} = 12.0 Hz, CH₂-PhOMe); 4.41 (d, 1 H, *J*_{gem} = 12.0 Hz, CH₂PhOMe); 4.37 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.22 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.13 (br s, 1 H, *H*₃); 4.08 (br s, 1 H, *H*₄); 4.04–3.98 (m, 1 H, CH(CH₃)₂); 3.82 (m, 1 H, *H*₅); 3.78 (s, 3 H, PhOCH₃); 3.71 (s, 4 H, *H*_{6a}, COOCH₃); 3.64 (t, 1 H, *J*_{4,3'} ≈ *J*_{4,5'} = 9.0 Hz, *H*₄); 3.55 (dd, 1 H, *J*_{6b,5'} = 5.0 Hz, *J*_{6b,6a} = 10 Hz, *H*_{6b}); 3.48 (t, 1 H, *J*_{3,2'} ≈ *J*_{3,4'} = 9.5 Hz, *H*₃); 3.15 (dd, 1 H, *J*_{2,1'} = 3.5 Hz, *J*_{2,3'} = 9.5 Hz, *H*₂); 2.56 (br s, 1 H, OH₄); 1.25–1.18 (2d, 6 H, CH(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 171.0, 164.5 (C=O); 159.0 (MeOPh); 137.4–127.4 (*Ph*); 113.6 (MeOPh); 99.1 (*C*₁); 97.3 (*C*₁); 79.5 (*C*₄); 75.2 (*C*₄); 74.7 (CH₂Ph); 73.6 (*C*₃); 73.4 (CH₂PhOMe); 72.7 (*C*₃); 72.4 (CH₂Ph); 70.7 (CH(CH₃)₂); 70.4 (*C*₅); 69.3 (*C*₆); 69.0 (*C*₂); 68.1 (*C*₅); 63.0 (*C*₂); 55.3 (CH₃OPh); 52.3 (COOCH₃); 23.3, 21.5 (CH(CH₃)₂). MALDI-TOF *m/z* 866 (M + Na⁺); 882 (M + K⁺). Anal. calcd. for C₃₇H₄₃N₃O₁₂·1/2 H₂O: C, 62.17; H, 6.26; N, 4.83; found C, 62.20; H, 6.45; N, 4.62%.

Methyl (dimethylhexylsilyl 4-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α , β -L-idopyranosyl) uronate (19). To a solution of 10 (100 mg, 0.10 mmol) and the complex BH₃·NHMe₂ (33 mg, 0.54 mmol) in dry CH₂Cl₂ (2 mL), at –15 °C, BF₃·Et₂O (68.5 μ L, 0.54 mmol) was added. After stirring for 30 min at this temperature under an argon atmosphere, the mixture was neutralised with saturated NaHCO₃ solution (15 mL), diluted with EtOAc (75 mL) and washed with H₂O (2 × 50 mL). The aqueous layer was extracted with EtOAc (2 × 100 mL), and the organic layers were dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), to yield 19 (81 mg, 81%). TLC 0.26 (2 : 1 hexane–EtOAc), [α]_D²⁰ –2.9 (*c* 1, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.12–7.07 (m, 20 H, 4 *Ph*); 5.16 (d, 1 H, *J*_{1,2} = 1.5 Hz, *H*₁); 5.11 (br s, 1 H, *H*₂); 4.84 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.76 (d, 1 H, *J*_{gem} = 11.5 Hz, CH₂Ph); 4.72–4.65 (m, 2 H, CH₂Ph, *H*₁); 4.58 (d, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 4.48 (d, 1 H, *J*_{5,4} = 1.5 Hz, *H*₅); 4.22 (t, 1 H, *J*_{3,2} ≈ *J*_{3,4} = 2.5 Hz, *H*₃); 4.02 (m, 1 H, *J*_{gem} = 11.0 Hz, CH₂Ph); 3.98 (br s, 1 H, *H*₄); 3.96–3.92 (m, 1 H, *H*₅); 3.90–3.82 (m, 2 H, *H*_{6a}, CH₂Ph); 3.77 (s, 3 H, COOMe); 3.71–3.66 (m, 1 H, *H*_{6b}); 3.48 (t, 1 H, *J*_{3,2'} ≈ *J*_{3,4'} = 9.5 Hz, *H*₃); 3.37 (t, 1 H, *J*_{4,3'} ≈ *J*_{4,5'} = 9.5 Hz, *H*₄); 3.09 (dd, 1 H, *J*_{2,1'} = 3.5 Hz, *J*_{2,3'} = 10.0 Hz); 1.83 (t, 1 H, OH); 1.55 (m, 1 H, CH(CH₃)₂); 0.76–0.74 (m, 12 H, CH(CH₃)₂, C(CH₃)₂); 0.24, 0.12 (2 s, 6 H, Si(CH₃)₂). ¹³C-NMR (125 MHz, CDCl₃): δ 169.0, 166.5 (C=O); 138.0–127.6 (*Ph*); 99.7 (*C*₁); 94.0 (*C*₁); 79.7 (*C*₃); 77.7 (*C*₄); 75.7 (*C*₄); 75.1 (*C*₃); 74.8 (CH₂Ph); 74.6 (CH₂Ph); 73.4 (*C*₅); 73.0 (CH₂Ph); 72.7 (*C*₅); 68.6 (*C*₂); 63.7 (*C*₂); 61.5 (*C*₆); 52.2 (COOCH₃); 34.0, 24.7, 20.1, 19.8, 18.5, 18.3, –2.0, –3.4 (OTDS). MALDI-TOF *m/z* 935 (M + Na⁺); 951.0 (M + K⁺). Anal. calcd. for C₄₉H₆₁N₃O₁₂Si: C, 64.54; H, 6.74; N, 4.60; found C, 64.33; H, 7.03; N, 4.64%.

Methyl dimethylhexylsilyl 4-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy-[6-*O*-(4-methoxybenzyl)]- α -D-glucopyranosyl)-3-*O*-benzyl-2-*O*-benzoyl- α , β -L-idopyranosyluronate (20). To a solution of 19 (180 mg, 0.19 mmol) and 4-methoxybenzyl trichloroacetimidate (55 mg, 0.59 mmol), in dry CH₂Cl₂ (3 mL) at –20 °C, was added BF₃·OEt₂ (6 μ L, 5.91 μ mol, 1 M solution in THF). After stirring for 10 min at this temperature, the mixture was neutralised with Et₃N (0.5 mL) and concentrated *in vacuo*. The residue was purified by flash chromatography (4 : 1 hexane–EtOAc), to yield 20 (186 mg, 96%). TLC 0.20 (14 : 1 toluene–EtOAc), [α]_D²⁰ +6.6 (*c* 0.8, CHCl₃). ¹H-NMR (500 MHz, CDCl₃): δ 8.12–7.08 (m, 20 H, *Ph*); 6.80 (d, 2 H, *J*_{ortho} = 8.5 Hz, MeOPh); 5.19 (br s, 1 H, *H*₁); 5.11 (br s, 1 H, *H*₂); 4.85

(d, 1 H, $J_{gem} = 11.0$ Hz, CH_2Ph); 4.80–4.74 (m, 2 H, CH_2Ph , H_1); 4.62–4.57 (2 d, 2 H, $J_{gem} = 11.0$ Hz, CH_2Ph , CH_2PhOMe); 4.50 (br s, 1 H, H_5); 4.44–4.36 (2 d, 2 H, $J_{gem} = 11.0$ Hz, CH_2Ph , CH_2PhOMe); 4.24 (t, 1 H, $J_{3,2} \approx J_{3,4} = 2.5$ Hz, H_3); 4.04–3.98 (m, 3 H, CH_2Ph , H_4 , H_5); 3.85 (d, 1 H, CH_2Ph); 3.81 (dd, 1 H, $J_{6'a,6'b} = 11.0$ Hz, $J_{6'a,5'} = 2$ Hz, $H_{6'a}$); 3.78–3.72 (2 s, 6 H, CH_3OPh , $COOCH_3$); 3.68 (dd, 1 H, $J_{6'b,6'a} = 11.0$ Hz, $J_{6'b,5'} = 1.5$ Hz, $H_{6'b}$); 3.64 (t, 1 H, $J_{4',3'} \approx J_{4',5'} = 9.5$ Hz, H_4); 3.50 (t, 1 H, $J_{3',2'} \approx J_{3',4'} = 9.5$ Hz, H_3); 3.18 (dd, 1 H, $J_{2',1'} = 3.5$ Hz, $J_{2',3'} = 9.5$ Hz, H_2); 1.57 (m, 1 H, $CH(CH_3)_2$); 0.78–0.75 (m, 12 H, $CH(CH_3)_2$, $C(CH_3)_2$); 0.26–0.15 (2 s, 6 H, $Si(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$): δ 168.5, 166.5 (C=O); 159.3 (MeOPh); 138.4–127.8 (Ph, MeOPh); 113.8 (MeOPh); 100.0 (C_1); 93.9 (C_1); 79.8 (C_3); 77.8 (C_4); 75.6 (C_4); 75.0 (C_3); 74.8 (CH_2Ph); 74.5 (CH_2PhOMe); 73.5 (C_5); 73.2–73.0 (CH_2Ph); 71.7 (C_5); 68.6 (C_2); 67.2 (C_6); 63.7 (C_2); 55.2 (CH_3OPh); 52.2 (COOCH₃); 34.0, 24.8, 20.2, 19.9, 18.6, 18.4, –1.8, –3.4 (OTDS). MALDI-TOF m/z 1054.0 (M + Na⁺); 1070.2 (M + K⁺). Anal. calcd. for $C_{57}H_{69}N_3O_{13}Si$: C, 66.32; H, 6.73; N, 4.07; found C, 66.21; H, 6.69; N, 3.87%.

Methyl 4-O-(2-azido-3,4-di-O-benzyl-2-deoxy-6-O-(*p*-methoxybenzyl)]- α -D-glucopyranosyl)-2-O-benzoyl-3-O-benzyl- α , β -L-idopyranosyluronate (21). To a solution of **20** (200 mg, 0.19 mmol) at –15 °C in dry THF (6 mL) an excess of (HF)_n·Py (0.7 mL) was added. The reaction was warmed to 0 °C and stirred for 48 h under argon atmosphere. The mixture was diluted with CH_2Cl_2 (50 mL) and washed with H_2O (2 × 25 mL) and saturated $NaHCO_3$ solution until neutral pH. The aqueous layer was extracted with CH_2Cl_2 (2 × 50 mL) and the organic layers were dried over $MgSO_4$ and concentrated *in vacuo*. The residue was purified by flash chromatography (2 : 1 hexane–EtOAc), to yield **21** (140 mg, 83%) as a mixture of anomers α - β . TLC 0.23 (2 : 1 hexane–EtOAc). 1H -NMR (500 MHz, $CDCl_3$): δ 8.11–7.03 (m, 44 H, Ph, MeOPh α and β); 6.78–6.72 (d, 4 H, MeOPh); 5.43 (d, 1 H, $J_{1\alpha,OH} = 9.0$ Hz, $H_{1\alpha}$); 5.24 (d, 1 H, $J_{1\beta,OH} = 11.5$ Hz, $H_{1\beta}$); 5.05 (s, 2 H, H_2 α and β); 4.88–4.84 (m, 3 H, CH_2Ph , $H_{5\alpha}$); 4.80–4.72 (m, 2 H, CH_2Ph α and β); 4.69 (d, 1 H, $J_{1',2'\alpha} = 3.5$ Hz, $H_{1'\alpha}$); 4.64 (d, 1 H, $J_{1',2'\beta} = 3.0$ Hz, $H_{1'\beta}$); 4.60–4.50 (m, 5 H, $H_{3\beta}$, CH_2Ph α and β); 4.40–4.28 (m, 6 H, H_3 , CH_2Ph α and β); 4.19 (d, 1 H, $J_{1\alpha,OH} = 9.0$ Hz, OH α); 4.03–3.94 (m, 5 H, $H_{6'a}$, H_4 , CH_2Ph , α and β); 3.85–3.75 (m, 5 H, $H_{5'}$, $H_{6'b}$, CH_2Ph , α and β); 3.73 (s, 6 H, CH_3OPh α and β); 3.71 (s, 6 H, $COOCH_3$ α and β); 3.65–3.55 (m, 4 H, CH_2Ph , OH β , H_4' α and β); 3.42–3.34 (m, 2 H, H_3' α and β); 3.24–3.18 (m, 2 H, H_2' α and β). MALDI-TOF m/z 913 (M + Na⁺); 928.5 (M + K⁺). Anal. calcd. for $C_{49}H_{51}N_3O_{13}$: C, 66.13; H, 5.57; N, 4.72; found: C, 66.08; H, 6.34; N, 5.04%.

O-(Methyl 4-O-(2-azido-3,4-di-O-benzyl-2-deoxy-6-O-(*p*-methoxybenzyl)]- α -D-glucopyranosyl)-2-O-benzoyl-2-O-benzyl- α , β -L-idopyranosyluronate) trichloroacetimidate (13). To a solution of **21** (140 mg, 0.15 mmol) in dry CH_2Cl_2 (2 mL), CCl_3CN (236 μ L, 2.35 mmol) and activated K_2CO_3 (24 mg, 0.17 mmol) were added. After stirring for 6 h the residue was filtered and concentrated to dryness. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), to yield **13** (142 mg, 88%) as a mixture of α - β anomers. TLC 0.31, 0.15 β - α (3 : 1 hexane–EtOAc). 1H -NMR (500 MHz, $CDCl_3$): β anomer; δ 8.65 (s, 1 H, $NH\beta$); 8.10–7.05 (m, 22 H, Ph, MeOPh); 6.77 (d, 2 H, $J_{ortho} = 8.5$ Hz, MeOPh); 6.53 (s, 1 H, H_1); 5.32 (br s, 1 H, H_2); 4.99 (d, 1 H, $J_{5,4} = 1.5$ Hz, H_5); 4.90 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.78 (d, 1 H, $J_{1',2'} = 3.0$ Hz, $H_{1'}$); 4.74 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.60–4.51 (2 d, 2 H, $J_{gem} = 11.0$ Hz, CH_2Ph , CH_2PhOMe); 4.39–4.34 (2 d, 2 H, $J_{gem} = 11.0$ Hz, CH_2Ph , CH_2PhOMe); 4.23 (br s, 1 H, H_3); 4.16 (br s, 1 H, H_4); 4.06 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 3.90–3.85 (m, 2 H, H_5 , CH_2Ph); 3.78–3.70 (m, 7 H, $H_{6'a}$, CH_3OPh , $COOCH_3$); 3.65–3.58 (m, 2 H, H_4' , $H_{6'b}$); 3.47 (t, 1 H, $J_{3',4'} = J_{3',2'} = 10.0$ Hz, H_3); 3.21 (dd, 1 H, $J_{2',1'} = 3.0$ Hz, $J_{2',3'} = 10.0$ Hz, H_2). ^{13}C -NMR (125 MHz,

$CDCl_3$): δ 168.6, 165.4 (C=O); 160.3 (C=NH); 159.3 (MeOPh); 138.4–127.6 (Ph, MeOPh); 113.7 (MeOPh); 100.1 (C_1); 96.1 (C_1); 80.8 (C_3); 77.6 (C_4); 75.7 (C_4); 74.7 (CH_2Ph); 74.6 (CH_2PhOMe); 73.1, 72.5 (CH_2Ph); 72.2 (C_3); 71.8 (C_5); 69.0 (C_3); 67.2 (C_6); 65.8 (C_2); 63.7 (C_2); 55.2 (CH_3OPh); 52.45 (COOCH₃). Anal. calcd. for $C_{51}H_{51}N_4O_{13}Cl_3$: C, 59.22; H, 4.96; N, 5.41; found: C, 59.05; H, 5.12; N, 5.68%.

Methyl (isopropylO-(2-azido-3-O-benzyl-4,6-O-benzylidene-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2-O-benzoyl-3-O-benzyl- α -L-idopyranosyl) uronate (22). A mixture of **12** (172.5 mg, 0.18 mmol) and acceptor **11** (114.3 mg, 0.13 mmol) was dissolved in dry CH_2Cl_2 (3 mL) and cooled at –20 °C under an argon atmosphere. A solution of TMSOTf (21.5 μ L of 0.55 M in dry CH_2Cl_2) was added dropwise and the solution was stirred for 15 min at the same temperature, and then neutralised with triethylamine. The solvent was concentrated *in vacuo* and the obtained residue was purified by flash chromatography (4 : 1 hexane–EtOAc), affording compound **22** (185 mg, 85%) and a mixture of **11**–**12**, which was purified with (10 : 1 toluene–acetone) affording compound **11** (10 mg, 8.5%) and **12** (20 mg, 14%). TLC 0.29 (3 : 1 hexane–EtOAc). $[a]_D^{20} -24.8$ (c 1.0, $CHCl_3$). 1H -NMR (500 MHz, $CDCl_3$): δ 8.2–6.7 (m, 39 H, Ph, PhOMe), 5.51 (s, 2 H, Ph–CH–, H_{1c}); 5.22 (d, 1 H, $J_{1,2} = 2.0$ Hz, H_{1a}); 5.16 (t, 1 H, $J_{2,3} \approx J_{2,1} \approx 4.5$ Hz, H_{2c}); 5.06 (t, 1 H, $J_{2,3} \approx J_{2,1} \approx 2.5$ Hz, H_{2a}); 4.88 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.84 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1b}); 4.81–4.76 (m, 3 H, CH_2PhOMe , H_{5c}); 4.73 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1d}); 4.70 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.63 (d, 1 H, $J_{5,4} = 3.5$ Hz, H_{5a}); 4.57 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.47 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.37 (s, 1 H, CH_2Ph); 4.27–4.20 (m, 2 H, H_{6d} , CH_2Ph); 4.18 (t, 1 H, $J_{3,4} \approx J_{3,2} = 5.0$ Hz, H_{3c}); 4.08 (t, 1 H, $J_{3,4} \approx J_{3,2} = 3.5$ Hz, H_{3a}); 4.00–3.92 (m, 6 H, H_{4c} , H_{4a} , $CH(CH_3)_2$, CH_2Ph , H_{5b} , H_{5d}); 3.71–3.67 (m, 4 H, $PhOCH_3$, H_{3b}); 3.67–3.59 (m, 3 H, H_{4d} , $H_{6'a}$, $H_{6'b}$); 3.57–3.45 (m, 9 H, H_{3d} , H_{4b} , $H_{6'b}$, $COOCH_3$); 3.27–3.21 (m, 2 H, H_{2d} , H_{2b}); 1.25–1.15 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$) δ 169.9, 169.2, 165.7, 165.2 (C=O), 159.0 (MeOPh); 137.9–126.1 (Ph); 113.6 (MeOPh); 101.5 (Ph–CH–); 99.8 (C_{1b}), 99.1 (C_{1d}), 98.4 (C_{1c}), 97.2 (C_{1a}), 82.4 (C_{3a}); 78.5 (C_{4b}); 76.0 (C_{4a}); 75.6 (C_{4c}); 75.4 (C_{3c}); 75.2 (C_{4a}); 74.7 (C_{5b}); 74.2 (CH_2Ph); 73.9 (C_{5d}); 73.2 (C_{3a}); 73.0 (CH_2Ph); 72.2, 71.2 (C_{3b}); 70.5 (C_{2c}); 70.2 ($CH(CH_3)_2$); 69.6 (C_{5a}); 68.6 (C_{2a}); 68.5 (C_{6d}); 67.8 (C_{5c}); 67.1 (C_{6b}); 63.5 (C_{2b}); 63.3, 62.9 (C_{2d}); 55.2 (PhOCH₃); 52.1, 52.0 (COOCH₃); 23.3, 21.5 ($CH(CH_3)_2$). MALDI-TOF m/z 1615.5 (M + Na⁺); 1631.5 (M + K⁺). Anal. calcd. for $C_{86}H_{90}N_6O_{24}$: C, 64.85; H, 5.69; N, 5.27; found C, 65.09; H, 6.16; N, 5.05%.

Methyl (isopropylO-(2-azido-3-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2-O-benzoyl-3-O-benzyl- α -L-idopyranosyl) uronate (23). To a solution of **22** (500 mg, 0.31 mmol) in dry CH_2Cl_2 (8 mL), EtSH (0.34 mL, 4.70 mmol) and catalytic amount camphor sulfonic acid were added. After stirring for 24 h, the reaction was neutralised with triethylamine (2 mL). The mixture was concentrated *in vacuo* and the obtained residue was purified by flash chromatography (1 : 1 hexane–EtOAc), to yield **23** (400 mg, 85%) as well as non-reacted starting material **22** (61 mg, 12%). TLC 0.28 (1 : 1 hexane–EtOAc). $[a]_D^{20} -6.8$ (c 1.0, $CHCl_3$). 1H -NMR (500 MHz, $CDCl_3$): δ 8.2–6.7 (m, 34 H, Ph), 5.51 (d, 1 H, $J_{1,2} = 4.0$ Hz, H_{1c}); 5.26 (s, 1 H, H_{1a}); 5.17 (t, 1 H, $J_{2,3} = J_{2,1} = 4.5$ Hz, H_{2c}); 5.06 (m, 1 H, H_{2a}); 4.88 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.85 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1b}); 4.79 (m, 3 H, CH_2PhOMe , H_{5c}); 4.73 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1d}); 4.69 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.64 (d, 1 H, $J_{5,4} = 4.0$ Hz, H_{5a}); 4.45 (m, 5 H, CH_2Ph); 4.18 (t, 1 H, $J_{3,4} \approx J_{3,2} = 5$ Hz, H_{3c}); 4.09 (m, 1 H, H_{3a}); 4.00–3.93 (m, 5 H,

H_{4c} , H_{4a} , H_{5d} , CH_2Ph , $CH(CH_3)_2$; 3.71–3.67 (m, 7 H, $PhOMe$, H_{5b} , H_{6d} , H_{4b} , H_{4d}); 3.62 (m, 1 H, H_{6b}); 3.53–3.44 (m, 10 H, $H_{6'd}$, $H_{6'b}$, H_{3b} , H_{3d} , 2 $COOCH_3$); 3.24 (dd, 1 H, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.5$ Hz, H_{2d}); 3.10 (dd, 1 H, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, H_{2b}); 1.20–1.14 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$) δ 169.8, 169.4, 165.7, 165.3 (C=O), 159.2 ($MeOPh$); 138.0–127.3 (Ph); 113.7 ($MeOPh$); 99.2 (C_{1b}), 98.9 (C_{1d}), 98.3 (C_{1c}), 97.2 (C_{1a}), 79.6 (C_{3d}); 78.4 (C_{3b}); 75.4 (C_{4c} , C_{4a}); 75.3 (C_{3c}); 75.0 (CH_2Ph); 74.7, 74.3, 73.8 (CH_2Ph); 72.3 (C_{3a}); 73.3, 72.2 (CH_2Ph); 71.7; 71.3, 71.1 (C_{4d} , C_{4b}); 71.1 (C_{6d}); 70.6 ($CH(CH_3)_2$); 70.4 (C_{2c}); 69.6 (C_{5a}); 69.0 (C_{2a}); 68.1 (C_{5c}); 67.3 (C_{6b}); 63.2 (C_{2d}); 62.9 (C_{2b}); 62.1, 55.2 ($PhOMe$); 52.0 ($COOCH_3$); 23.3, 21.5 ($CH(CH_3)_2$). MALDI-TOF m/z 1527 ($M + Na^+$), 1543 ($M + K^+$). Anal. calcd. for $C_{79}H_{86}N_6O_{24}$: C, 63.10; H, 5.76; N, 5.58; found: C, 63.14; H, 5.85; N, 5.46%.

Methyl (isopropylO-(2-azido-3-O-benzyl-2-deoxy-4,6-O-(p-methoxybenzylidene)- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(p-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2-O-benzoyl-3-O-benzyl- α -L-idopyranosyl)uronate (24). To a solution of **23** (799 mg, 0.53 mmol) in dry DMF (8 mL), 4-methoxybenzaldehyde dimethyl acetal (182.0 μ L, 1.06 mmol) and a catalytic amount of camphor sulfonic acid were added. After stirring for 3 h under an argon atmosphere, the reaction was neutralised with saturated $NaHCO_3$ solution (10 mL), diluted with EtOAc (100 mL) and washed with H_2O . The organic layer was dried with $MgSO_4$ and concentrated to dryness. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), affording compound **24** (820 mg, 95%). TLC 0.26 (3 : 1 hexane–EtOAc). $[\alpha]_D^{20} -26.0$ (c 1.0, $CHCl_3$). 1H -NMR (500 MHz, $CDCl_3$): δ 8.2–6.7 (m, 38 H, Ph , $PhOMe$); 5.52 (d, 1 H, $J_{1,2} = 4.0$ Hz, H_{1c}); 5.47 (s, 1 H, $MePh-CH-$); 5.27 (d, 1 H, $J_{1,2} = 4.5$ Hz, H_{1a}); 5.18 (t, 1 H, $J_{2,3} \approx J_{2,1} = 4.5$ Hz, H_{2c}); 5.07 (m, 1 H, H_{2a}); 4.89 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.85 (d, 1H, $J_{1,2} = 3.5$ Hz, H_{1b}); 4.79 (m, 3 H, CH_2PhOMe , H_{5c}); 4.75 (d, 1H, $J_{1,2} = 3.5$ Hz, H_{1d}); 4.70 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.64 (d, 1 H, $J_{5,4} = 4.0$ Hz, H_{5a}); 4.58 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.48 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.45 (s, 2 H, CH_2Ph); 4.27–4.19 (m, 3 H, CH_2Ph , H_{6d} , H_{3c}); 4.09 (m, 1 H, H_{3a}); 4.01–3.87 (m, 6 H, H_{4a} , H_{4c} , CH_2Ph , H_{5b} , $CH(CH_3)_2$, H_{5d}); 3.82 (s, 3 H, CH_3OPh); 3.70–3.61 (m, 6 H, CH_2OPh , H_{3b} , H_{4d} , H_{6b}); 3.59–3.48 (m, 5 H, $COOCH_3$, H_{6d} , H_{4b}); 3.49–3.46 (m, 5 H, H_{3d} , $H_{6'b}$, $COOCH_3$); 3.24 (m, 2 H, H_{2d} , H_{2b}); 1.18–1.14 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$): δ 169.9, 169.1, 165.7, 165.2 (C=O), 160.1, 159.2 ($MeOPh$); 138.0–127.3 (Ph); 113.7, 113.6 ($MeOPh$); 101.4 ($MeOPh-CH-$); 99.8 (C_{1b}); 98.9 (C_{1b}); 98.4 (C_{1c}); 97.2 (C_{1a}); 82.4 (C_{4b}); 78.5 (C_{3d}); 76.1 (C_{4d}); 75.6 (C_{5b}); 75.5 (C_{3c}); 75.4 (C_{4c}); 75.3, 74.7, 74.2 (C_{4a}); 73.9 (CH_2Ph); 73.4 (C_{3a}); 73.2 (C_{5a}); 72.3, 71.7 (CH_2Ph); 71.3 (C_{3b}); 70.7 ($CH(CH_3)_2$); 70.3 (C_{2c}); 69.7 (C_{5a}); 69.0 (C_{2a}); 68.5 (C_{6d}); 68.1 (C_{5c}); 67.3 (C_{6b}); 63.6 (C_{2b}); 63.4 (C_{2d}); 60.0, 55.3–55.2 (CH_3OPh); 52.0–51.9 ($COOCH_3$); 23.3–21.5 ($CH(CH_3)_2$). MALDI-TOF m/z 1646.4 ($M + Na^+$), 1662.8 ($M + K^+$). Anal. calcd. for $C_{87}H_{93}N_6O_{25}$: C, 64.39; H, 5.77; N, 5.17; found C, 64.26; H, 5.77; N, 5.15%.

Methyl (isopropylO-(2-azido-3-O-benzyl-2-deoxy-6-O-(p-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(4-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2-O-benzoyl-3-O-benzyl- α -L-idopyranosyl)uronate (25). A solution of TFA (1.17 mL, 15.22 mmol) in dry DMF (4 mL) was added dropwise at 0 °C to a stirred mixture containing compound **24** (290 mg, 0.17 mmol) and $NaBH_3CN$ (1 M solution in THF 3.55 mL, 3.55 mmol). A new addition of $NaBH_3CN$ and the solution of TFA in DMF at 0 °C was made after three hours. Three more identical additions were made at three hours intervals. After stirring at 35 °C for 24 h, the mixture was neutralised at 0 °C, with saturated $NaHCO_3$ solution

(15 mL), diluted with EtOAc (75 mL) and washed with H_2O (2 \times 50 mL). The aqueous layer was extracted with EtOAc (2 \times 100 mL) and the organic layers were dried ($MgSO_4$) and concentrated *in vacuo*. The residue was purified by flash chromatography (3 : 1 hexane–EtOAc), to yield **25** (156 mg, 54%) as well as non-reacted starting material **24** (122 mg, 42%). TLC 0.22 (2 : 1 hexane–EtOAc). $[\alpha]_D^{20} -2.8$ (c 1.0, $CHCl_3$). 1H -NMR (500 MHz, $CDCl_3$): δ 8.09–7.14 (m, 34 H, Ph , $MeOPh$); 6.85–6.79 (2 d, 4 H, $J_{ortho} = 8.5$ Hz, $MeOPh$); 5.54 (d, 1 H, $J_{1,2} = 4.5$ Hz, H_{1c}); 5.25 (d, 1 H, $J_{1,2} = 2.0$ Hz, H_{1a}); 5.18 (t, 1 H, $J_{2,3} \approx J_{2,1} = 5.0$ Hz, H_{2c}); 5.05 (m, 1 H, H_{2a}); 4.92 (d, 1H, $J_{1,2} = 3.5$ Hz, H_{1b}); 4.87 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.79 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.77 (d, 1 H, $J_{5,4} = 4.0$ Hz, H_{5c}); 4.75–4.70 (m, 2 H, CH_2Ph , H_{1d}); 4.69 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.57 (d, 1 H, $J_{5,4} = 4.5$ Hz, H_{5a}); 4.54 (d, 1 H, $J_{gem} = 11.5$ Hz, CH_2Ph); 4.50–4.40 (m, 6 H, CH_2Ph); 4.19 (t, 1 H, $J_{3,4} \approx J_{3,2} \approx 5.5$ Hz, H_{3c}); 4.07 (t, 1 H, $J_{3,4} \approx J_{3,2} \approx 5.5$ Hz, H_{3a}); 4.01–3.91 (m, 5 H, H_{4a} , H_{4c} , CH_2Ph , $CH(CH_3)_2$, H_{5d}); 3.77 (s, 3 H, $MeOPh$); 3.75 (m, 1 H, H_{4b}); 3.71 (s, 3 H, CH_3OPh); 3.70–3.64 (m, 3 H, H_{4d} , H_{6d} , H_{5b}); 3.61 (m, 1 H, H_{6b}); 3.54–3.49 (m, 5 H, H_{3b} , $H_{6'd}$, $COOCH_3$); 3.48–3.44 (m, 5 H, H_{3d} , $H_{6'b}$, $COOCH_3$); 3.23 (dd, 1 H, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, H_{2d}); 3.17 (dd, 1 H, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10.0$ Hz, H_{2b}); 2.11 (br s, 1 H, OH_4); 1.20–1.13 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$): δ 169.8, 169.3, 165.6, 165.2 (C=O); 159.4, 159.2 ($MeOPh$); 138.0, 127.2 (Ph); 113.9, 113.7 ($MeOPh$); 99.2 (C_{1b}); 98.9 (C_{1d}); 98.2 (C_{1c}); 97.2 (C_{1a}); 79.2 (C_{3b}); 78.4 (C_{3d}); 75.8 (C_{3c}); 75.6 (C_{5d}); 75.4 (C_{4c}); 74.9 (C_{4a}); 74.7, 74.3, 74.0, 73.4 (CH_2Ph); 73.2 (C_{3a}); 72.6, 72.3 (CH_2Ph); 71.3, 71.0 (C_{2c}); 70.6 (C_{4b}); 70.4 ($CH(CH_3)_2$); 70.3 (C_{5a}); 69.3 (C_{6d}); 69.0 (C_{2a}); 68.1 (C_{5c}); 67.1 (C_{6b}); 63.4, 62.7 (C_{2b}); 64.1 (C_{2d}); 55.3, 55.2 ($MeOPh$); 51.9, 51.8 ($COOCH_3$); 23.3, 21.5 ($CH(CH_3)_2$). MALDI-TOF m/z 1646.5 ($M + Na^+$); 1662.7 ($M + K^+$). Anal. calcd. for $C_{87}H_{94}N_6O_{25}$: C, 64.31; H, 5.80; N, 5.17; found C, 64.26; H, 6.26; N, 5.70%.

Methyl (isopropylO-(2-azido-3,4-di-O-benzyl-2-deoxy-6-O-(p-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(p-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-O-(3-O-benzyl-2-O-benzoyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-O-(2-azido-3-O-benzyl-2-deoxy-6-O-(p-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-2-O-benzoyl-3-O-benzyl- α -L-idopyranosyl)uronate (14). A mixture of acceptor **25** (156 mg, 96 μ mol) and donor **13** (170 mg, 0.16 mmol) was dissolved in dry CH_2Cl_2 (1.5 mL) and cooled at –20 °C under an argon atmosphere. A solution of TMSOTf (25.8 μ L, 4.8 μ mol, 1.8 M in dry CH_2Cl_2) was added dropwise and the solution was stirred for 15 min at the same temperature, and then neutralised with Et_3N (0.5 mL). The solvent was evaporated and the obtained residue was purified by flash chromatography (4 : 1 hexane–EtOAc), affording compound **14** (190 mg, 79%) TLC 0.29 (2 : 1 hexane–EtOAc). $[\alpha]_D^{20} -1.7$ (c 1, $CHCl_3$). 1H -NMR (500 MHz, $CDCl_3$): δ 8.08–7.03 (m, 56 H, Ph , $MeOPh$); 6.78 (m, 6 H, $MeOPh$); 5.51 (d, 1 H, $J_{1,2} = 5.0$ Hz, H_{1e}); 5.48 (d, 1 H, $J_{1,2} = 4.5$ Hz, H_{1d}); 5.24 (d, 1 H, $J_{1,2} = 2.0$ Hz, H_{1a}); 5.15 (t, 2 H, H_{2e} , H_{2c}); 5.05 (t, 1 H, $J_{2,1} = 2.5$ Hz, H_{2a}); 4.94 (d, 1 H, $J_{1,2} = 3.0$ Hz, H_{1d}); 4.90–4.86 (m, 2 H, H_{1f} , CH_2Ph); 4.80–4.64 (m, 10 H, H_{1b} , CH_2Ph , CH_2PhOMe , H_{5a} , H_{5c} , H_{5e}); 4.53–4.26 (m, 12 H, CH_2Ph , CH_2PhOMe); 4.19 (t, 1 H, $J_{3,2} \approx J_{3,4} = 5$ Hz, H_{3c}); 4.15 (t, 1 H, $J_{3,2} \approx J_{3,4} = 6.0$ Hz, H_{3e}); 4.06 (t, 1 H, $J_{3,2} \approx J_{3,4} = 3.5$ Hz, H_{3a}); 4.02 (t, 1 H, $J_{4,5} \approx J_{4,3} = 5.0$ Hz, H_{4c}); 4.00–3.92 (m, 4 H, H_{4a} , H_{4f} , CH_2Ph , $CH(CH_3)_2$); 3.92–3.85 (m, 2 H, H_{4d} , H_{4e}); 3.81 (m, 1 H, H_{5d}); 3.71–3.69 (m, 10 H, 3 CH_3OPh , H_{6d}); 3.66–3.52 (m, 8 H, H_{5b} , H_{6b} , H_{3d} , H_{4d} , $H_{6'd}$, H_{5f} , H_{6f}); 3.48–3.46 (2 s, 6 H, 2 $COOCH_3$); 3.44–3.40 (m, 2 H, H_{3b} , $H_{6'b}$); 3.33 (m, 1 H, $H_{6'f}$); 3.27 (s, 3 H, $COOCH_3$); 3.26–3.20 (m, 3 H, H_{2f} , H_{2d} , H_{2b}); 1.19–1.13 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$): δ 169.83, 169.26, 169.22, 165.62, 165.20, 165.17 (C=O); 159.3, 159.2 ($MeOPh$); 138.2–127.5 (Ph , $MeOPh$); 113.8, 113.8, 113.7 ($MeOPh$); 99.0 (C_{1d}); 98.9 (C_{1f}); 98.8 (C_{1b}); 98.3 (C_{1e}); 98.1 (C_{1c});

97.2 (C_{1a}); 55.2, 55.2 (CH_3OPh); 51.9, 51.6 ($COOCH_3$); 23.2, 21.5 ($CH(CH_3)_2$). MALDI-TOF m/z 2516.6 ($M + Na^+$); 2532.5 ($M + K^+$). Anal. calcd. for $C_{136}H_{143}N_9O_{37}$: C, 65.46; H, 5.73; N, 5.05; found: C, 65.32; H, 5.62; N, 5.24%.

Methyl (isopropyl-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(2-*O*-benzoyl-3-*O*-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-*O*-(2-*O*-benzoyl-2-*O*-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-2-*O*-benzoyl-3-*O*-benzyl- α -L-idopyranosyl) uronate (26). To a stirred solution of **14** (63 mg, 25 μ mol) in dry CH_2Cl_2 (6 mL), CF_3COOH (138 μ L) and H_2O (3.0 μ L) were added at room temperature. After stirring for 15 min at this temperature, the reaction mixture became purple. Then, the reaction was neutralised with Et_3N (150 μ L) and concentrated *in vacuo*. The residue was purified by flash chromatography (1 : 1 hexane-EtOAc), to yield **26** (51.3 mg, 96%). TLC 0.23 (1 : 1 hexane-EtOAc). 1H -NMR (500 MHz, $CDCl_3$): δ 8.20–7.1 (m, 50 H, *Ph*); 5.44 (m, 2 H, H_{1e} , H_{1c}); 5.26 (br s, 1 H, H_{1a}); 5.13 (m, 2 H, H_{2e} , H_{2c}); 5.05 (m, 1 H, H_{2a}); 4.91–4.69 (m, 13 H, H_{1b} , H_{1d} , H_{1f} , H_{5e} , H_{5c} , CH_2Ph); 4.64–4.58 (m, 3 H, H_{5a} , CH_2Ph); 4.46–4.31 (2 d, 2 H, CH_2Ph); 4.20 (m, 2 H, CH_2Ph); 4.10 (m, 3 H, H_{3e} , H_{3a} , H_{3c}); 4.01–3.92 (m, 5 H, H_{4a} , H_{4c} , H_{4e} , CH_2Ph , $CH(CH_3)_2$); 3.62, 3.54 and 3.42 (3 s, 9 H, $COOCH_3$); 3.25–3.16 (3 dd, 3 H, $J_{2,1} = 3.5$ Hz, $J_{2,3} = 10$ Hz, H_{2f} , H_{2d} , H_{2b}); 2.04 (br s, 3 H, 3 OH_6); 1.20–1.14 (2 d, 6 H, $CH(CH_3)_2$). ^{13}C -NMR (125 MHz, $CDCl_3$): δ 170.0, 169.6, 169.4, 165.6, 165.2, 165.1 (C=O); 137.7–127.3 (*Ph*); 99.1 (C_{1d}); 98.8 (C_{1f}); 98.5 (C_{1b}); 98.1 (C_{1e}); 98.0 (C_{1c}); 97.3 (C_{1a}); 52.2, 52.0 ($COOCH_3$); 23.2, 21.4 ($CH(CH_3)_2$).

Methyl (isopropyl-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(2-*O*-benzoyl-3-*O*-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(2-*O*-benzoyl-3-*O*-benzyl- α -L-idopyranosyluronate)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-2-*O*-benzoyl-3-*O*-benzyl- α -L-idopyranosyl) uronate trisodium salt (27). A mixture of **26** (50 mg, 23.0 μ mol) and the $SO_3\cdot Py$ complex (56 mg, 0.35 mmol) in dry Py (2.0 mL) was stirred under an argon atmosphere. After 1 h, the mixture was cooled and $MeOH$ (1 mL) and CH_2Cl_2 (1 mL) were added. The solution was eluted through a Sephadex LH-20 (1 : 1 $MeOH-CH_2Cl_2$). Fractions containing the hexasaccharide **27** were concentrated and passed through a Dowex 50WX4- Na^+ (2 : 1 $MeOH-H_2O$), to yield pure **27** (55 mg, 98%). TLC 0.25 (18 : 5 : 3 : 1 EtOAc- $Py-H_2O-AcOH$). 1H -NMR (500 MHz, CD_3OD): δ 8.20–7.08 (m, 50 H, *Ph*); 5.55 (d, 1 H, $J_{1,2} = 2.5$ Hz, H_{1e}); 5.48 (br s, 1 H, H_{1c}); 5.25 (br s, 1 H, H_{1a}); 5.17 (t, 1 H, $J_{2,1} \approx J_{2,3} = 3.5$ Hz, H_{2e}); 5.14 (br s, 1 H, H_{2c}); 4.98 (s, 1 H, H_{2a}); 4.90–4.73 (m, 13 H, H_{1b} , H_{1d} , H_{1f} , H_{5e} , H_{5c} , H_{5a} , CH_2Ph); 4.44–4.35 (2 d, 2 H, CH_2Ph); 4.32–4.27 (m, 2 H, CH_2Ph); 4.22–4.15 (m, 5 H, H_{3c} , H_{3e} , CH_2Ph); 4.12–4.08 (m, 3 H, H_{3a} , CH_2Ph); 4.02 (m, 1 H, H_{4a}); 3.99–3.90 (m, 3 H, $CH(CH_3)_2$, H_{4c} , H_{4e}); 3.72, 3.46 and 3.39 (3 s, 9 H, $COOCH_3$); 3.32–3.22 (m, 3 H, H_{2f} , H_{2b} , H_{2d}); 1.19–1.15 (2 d, 6 H, $CH(CH_3)_2$).

Isopropyl *O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-3-*O*-benzyl- α -L-idopyranosyluronic acid hexasodium salt (28). To a solution of **27** (50 mg, 20.4 μ mol) in THF (8 mL) at $-5^\circ C$, 30% H_2O_2 (0.6 mL) and a 1.25 M aqueous solution of $LiOH$ (0.70 mL) were added. After stirring for 24 h at room temperature, $MeOH$ (1.1 mL) and a 3 M aqueous solution of KOH (2 mL) were added. After stirring for 24 h more the reaction was neutralised with resin (IRA-120

H^+), filtered and concentrated. The residue was purified on Sephadex LH-20 (9 : 1 $MeOH-H_2O$), to yield **28** (40.1 mg, 98%). TLC 0.33 (12 : 5 : 3 : 1 EtOAc- $Py-H_2O-AcOH$). 1H -NMR (500 MHz, $MeOD$): δ 7.46–7.19 (m, 35 H, *Ph*); 5.34–5.30 (m, 2 H, H_{1e} , H_{1c}); 5.10–5.00 (m, 4 H, H_{1a} , H_{1b} , H_{1d} , H_{1f}); 3.59–3.51 (m, 4 H, H_{2a} , H_{2f} , H_{2b} , H_{2d}); 1.19 (m, 6 H, $CH(CH_3)_2$).

Isopropyl-*O*-(2-deoxy-2-sulfamide-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-deoxy-2-sulfamide-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-deoxy-2-sulfamide-6-*O*-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)- α -L-idopyranosyluronic acid nonasodium salt (5). A solution of **28** (25 mg, 11.1 μ mol) in $MeOH-H_2O$ (1.5 mL, 9 : 1) was hydrogenated in the presence of 10% Pd/C. After 24 h, the suspension was filtered and concentrated to give **29** as homogenous product by TLC 0.35 (4 : 5 : 3 : 1 EtOAc- $Py-H_2O-AcOH$). This compound was used directly for *N*-sulfation. The crude product was dissolved in H_2O (1 mL) and the pH of the solution was adjusted to 9.5 with 1 M solution of $NaOH$. The pyridine-sulfur trioxide complex (24 mg, 0.145 mmol, 10 eq. for each amine group) was added in portions during 1 h and the pH was maintained at 9.5. Subsequent additions of the complex were made after stirring for 2, 4, and 6 h, respectively. After 24 h, the mixture was neutralised with 0.1 M solution of HCl and then subjected to chromatography over a Sephadex G-25 column with 0.9% solution of $NaCl$. The appropriate fractions were pooled and passed through a column of Dowex 50WX4- Na^+ (9 \times 1.2 cm) with 0.5 M solution of $NaCl$ and then a column of Sephadex G-25 with $H_2O-EtOH$ (9 : 1). The fractions, which contained the final hexasaccharide, were lyophilized to give **5** (11.1 mg, 73% from **28**). TLC 0.35 (4 : 5 : 3 : 1 EtOAc- $Py-H_2O-AcOH$). 1H -NMR (500 MHz, D_2O): δ 5.33 (d, 2 H, H_{1f} , H_{1b}); 5.31 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1d}); 4.99 (br s, 2 H, H_{1c} , H_{1e}); 4.94 (d, 1 H, $J_{1,2} = 3.0$ Hz, H_{1a}); 4.79 (br s, 2 H, H_{5e} , H_{5c}); 4.49 (d, 1 H, $J_{5,4} = 2.5$ Hz, H_{5a}); 3.24–3.18 (m, 3 H, H_{2b} , H_{2d} , H_{2f}); 1.19–1.15 (m, 6 H, $CH(CH_3)_2$).

Isopropyl-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy-6-*O*-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-3-*O*-benzyl- α -L-idopyranosyl) uronic acid (30). To a solution of **14** (30 mg, 12.0 μ mol) in THF (4 mL) at $-5^\circ C$, H_2O_2 30% (0.4 mL) and 1.25 M aqueous solution of $LiOH$ (0.70 mL) were added. After stirring for 24 h at $5^\circ C$, $MeOH$ (1.1 mL) and a 3 M aqueous solution of KOH (2 mL) was added. After stirring for 24 h more at the same temperature, the reaction was neutralized with acidic resin (IRA-120 H^+), filtered and concentrated. The residue was purified by Sephadex LH-20 (1 : 1 CH_2Cl_2-MeOH), to yield **30** (23.1 mg, 87%). TLC 0.48 (9 : 1 CH_2Cl_2-MeOH). 1H -NMR (500 MHz, $MeOD$): δ 7.41–7.00 (m, 41 H, *Ph*, $MeOPh$); 6.87–6.81 (m, 6 H, $MeOPh$); 5.20 (d, 1 H, $J_{1,2} = 2.5$ Hz, H_{1e}); 5.18 (d, 1 H, $J_{1,2} = 3.0$ Hz, H_{1c}); 5.12 (d, 1 H, $J_{1,2} = 3.5$ Hz, H_{1f}); 5.10–5.07 (m, 2 H, H_{1b} , H_{1d}); 5.04 (d, 1 H, $J_{1,2} = 2.5$ Hz, H_{1a}); 3.70, 3.69 and 3.67 (3 s, 9 H, CH_3OPh); 1.21–1.16 (m, 6 H, $CH(CH_3)_2$). MALDI-TOF m/z 2161.9 ($M + Na^+$); 2178.7 ($M + K^+$).

Isopropyl-*O*-(2-azido-3,4-di-*O*-benzyl-2-deoxy-6-*O*-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl-2-*O*-sulfo- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-deoxy-6-*O*-(*p*-methoxybenzyl)- α -D-glucopyranosyl)-(1 \rightarrow 4)-*O*-(3-*O*-benzyl-2-*O*-sulfo- α -L-idopyranosyluronic acid)-(1 \rightarrow 4)-*O*-(2-azido-3-*O*-benzyl-2-*O*-sulfo- α -L-idopyranosyl) uronic acid hexasodium salt (31). A mixture of **30** (18.5 mg, 8.38 μ mol) and $SO_3\cdot Py$ complex (20 mg, 0.12 mmol) in dry Py

(1.5 mL) was stirred under an argon atmosphere. After stirring for 8 h, the mixture was cooled and MeOH (1 mL) and CH₂Cl₂ (1 mL) were added. The solution was eluted through a Sephadex LH-20 (1 : 1 MeOH–CH₂Cl₂). Fractions containing the hexasaccharide were concentrated and passed through a Dowex 50WX4-Na⁺ (2 : 1 MeOH–H₂O), to yield **31** (18 mg, 86%). TLC 0.44 (14 : 5 : 3:1 AcOEt–Py–H₂O–AcOH). ¹H-NMR (500 MHz, CD₃OD): δ 7.40–7.09 (m, 41 H, *Ph*, *MeOPh*); 6.81–6.77 (m, 6 H, *MeOPh*); 5.42 (d, 1 H, *H*_{1e}); 5.38 (d, 1 H, *H*_{1c}); 5.12 (d, 1 H, *H*_{1f}); 5.17–5.14 (m, 3 H, *H*_{1b}, *H*_{1d}, *H*_{1a}); 3.72 (s, 6 H, CH₃OPh); 3.65 (s, 3 H, CH₃OPh); 1.21–1.17 (m, 6 H, CH(CH₃)₂).

Isopropyl O-(2-deoxy-2-sulfamido-α-D-glucopyranosyl)-(1→4)-O-(2-O-sulfo-α-L-idopyranosyluronic acid)-(1→4)-O-(2-deoxy-2-sulfamido-α-D-glucopyranosyl)-(1→4)-O-(2-O-sulfo-α-L-idopyranosyluronic acid)-(1→4)-O-(2-deoxy-2-sulfamido-α-D-glucopyranosyl)-(1→4)-O-(2-O-sulfo-α-L-idopyranosyl) uronic acid nonasodium salt (6). A solution of **31** (18 mg, 7.16 μmol) in MeOH–H₂O (1.5 mL, 9 : 1) was hydrogenated in the presence of 10% Pd/C. After 24 h, the suspension was filtered and concentrated to give **32** which was homogenous on TLC (6 : 5 : 3 : 1 EtOAc–Py–H₂O–AcOH). This compound was directly submitted to *N*-sulfation. The hydrogenated hexasaccharide was dissolved in H₂O (1 mL) and the pH of the solution was adjusted to 9.5 with a 1 M solution of NaOH. A pyridine–sulfur trioxide complex (24 mg, 0.145 mmol, 10 eq. for each amine group) was added in portions during 1 h and the pH was maintained at 9.5. Subsequent additions of the pyridine–sulfur trioxide complex were made after stirring for 2, 4, and 6 h, respectively. After 24 h, the mixture was neutralised with 0.1 M solution of HCl and then subjected to chromatography over a Sephadex G-25 column with 0.9% solution of NaCl. The appropriate fractions were pooled and passed through a column of Dowex 50WX4-Na⁺ (9 × 1.2 cm) with a 0.5 M solution of NaCl and then a column of Sephadex G-25 with H₂O–EtOH (9 : 1). The fractions, which contained the final hexasaccharide, were lyophilized to give **6** (9.1 mg, 73% from **30**). ¹H-NMR (500 MHz, D₂O): δ 5.18–5.05 (d, 1 H, *J*_{1,2} = 3.5 Hz, *H*_{1b}); 5.28 (m, 2 H, *H*_{1d}, *H*_{1f}); 5.26–5.22 (m, 3 H, *H*_{1e}, *H*_{1c}, *H*_{1a}); 4.85 (br s, 2 H, *H*_{5c}, *H*_{5e}); 4.51 (d, 1 H, *J*_{5,4} = 2.5 Hz, *H*_{5a}); 3.44 (t, 1 H, *J*_{4,3} = *J*_{4,5} = 9.5 Hz, *H*_{4f}); 2.84–2.80 (m, 3 H, *H*_{2b}, *H*_{2d}, *H*_{2f}); 1.20–1.16 (m, 6 H, CH(CH₃)₂).

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